



**“PROCUREMENT AND INSTALLATION OF THE
BUILDING AUTOMATION & CONTROL SYSTEM
(BACS) – PIRAEUS EXTENSION PHASE B”**

RFP- 384/20

GENERAL SPECIFICATIONS

GENERAL SPECIFICATIONS

GENERAL SPECIFICATIONS

TABLE OF CONTENTS

GS0080	GENERAL SPECIFICATIONS - INTRODUCTION.....	3
GS0090	GLOSSARY OF THE PROJECT.....	6
GS0120	ELECTROMAGNETIC COMPATIBILITY CONTROL PLAN.....	13
GS0130	CLASSIFICATION OF DRY - WET AREAS FOR E/M INSTALLATIONS	24
GS0140	RELIABILITY, AVAILABILITY, MAINTAINABILITY AND SAFETY (RAMS).....	25
GS0200	DESIGN REQUIREMENTS.....	37
GS0400	PROJECT MEETINGS.....	51
GS0410	TRAINING.....	55
GS0420	TESTING AND COMMISSIONING.....	58
GS0430	SPARE PARTS.....	65
GS0450	CLEANING WORKS.....	67
GS0460	WORKSITE RECORD DOCUMENTS.....	68
GS0470	MATERIAL HANDLING, GRATING, STORAGE AND PROTECTION AT THE WORKSITES.....	69
GS0510	PLANNING AND PROGRESS REPORTS.....	74
GS0600	QUALITY MANAGEMENT.....	75
GS0650	QUALITY CONTROL.....	86
GS0900	ORGANIZATION, MANAGEMENT AND COORDINATION OF DESIGNS AND INTERFACES.....	91
GS1592	TEMPORARY AM WORKSITE OFFICES AND EQUIPMENT.....	93

GENERAL SPECIFICATIONS

GS0080 GENERAL SPECIFICATIONS - INTRODUCTION

This document covers issues related to General Specifications related to the Building Automation and Control System (BACS) – Phase B’ of the Metro Extension to Piraeus not included in the scope of the main Contractor of the Project; it is further connected with the Design, Performance, Materials and Workmanship Specifications – specifying in particular the requirements of the system, with the Conditions of Contract (CC) and with the remaining Contractual Documents.

Moreover, this document covers supplementary requirements, organization and procedures related to the Detailed Final Design, coordination, procurement, installation, testing and commissioning, personnel training, spare parts etc of specific Building Automation and Control (BACS) System. The implementation of the subject system shall follow the internationally accepted contemporary practices and methodologies, in compliance of the Quality and Safety Procedures and all applicable Standards.

This contract shall be implemented based on close cooperation between the Contractor and the main contractor, who is responsible for the overall coordination of designs and works in the Project.

1 PROJECT TECHNICAL REQUIREMENTS

1.1 Standards – Specifications – Codes – Regulations

1.1.1 The Contractor is obligated to prepare the design and execute the Project in accordance with the technical specifications of the Project, as these are specified in the contractual documents, in any case meeting, at least, the requirements of the applicable Greek legislation.

1.1.2 Where, in the Contractual documents, reference is made to Standards, Specifications, Codes, Regulations, Technical Recommendations etc, **applicable shall be their latest version** one month prior to the expiry of the deadline for the submission of offers for the subject Tender.

In line with the stipulations in article 282 par. 3b of Law 4412/2016 (FEK 147 A’/08.08.2016), the order of precedence of the Normative References shall be as follows:

- Greek standards transposing European Standards
- European technical approvals
- Common technical specifications
- International standards
- Other technical reference systems established by European standardization organizations.

or, lack thereof:

- Greek standards
- National technical approvals
- National technical specifications.

GENERAL SPECIFICATIONS

For any other issue, applicable shall be the content of article 282 of Law 4412/2016.

1.1.3 The new Regulations, Specifications, Codes, Provisions etc, or new versions or modifications of the already used ones to be in force during the Project, shall be applicable both during the preparation of designs and during the construction of the Project, provided that they are obligatory as of their establishment, otherwise, following AM's requirement, the Contractor shall be obligated to comply with this requirement. In case of financial difference, additional amounts shall be paid to the Contractor.

1.2 UNITS

If not otherwise specified elsewhere, the International System (SI) of units shall be used in all activities of the present Project.

1.3 SUITABILITY OF PURPOSE

The Project shall be designed, installed and commissioned so as to meet its specified use. The design shall facilitate inspection, cleaning, maintenance, as well as for operation in which continuity of service is a critical consideration.

AM shall provide to the Contractor all necessary data, operation rules and procedures as regards the current Metro network, and shall organize on site meetings – if requested by the Contractor – in order to acquire a complete picture of the existing Metro system, due to the Project's proximity to parts of the operating network.

All materials used shall be new, of excellent quality and of the class most suitable for operating under the conditions specified and shall withstand the environmental conditions without distortion, deterioration or undue stresses in any part, and also without affecting the strength and suitability of the various interfacing parts.

The design shall incorporate every necessary feature to ensure the safety of the persons involved in the operation and maintenance of the Systems.

1.4 METHODOLOGIES RECOMMENDED BY MANUFACTURERS / SUPPLIERS

Unless otherwise specified, all Project materials and equipment shall be handled and incorporated strictly in accordance with the manufacturer's/supplier's recommendations/methodologies and by the experienced and suitably trained personnel, under AM's approval.

The Contractor shall ensure that his staff and cooperating third parties and / or specialised work crews shall use special tools and protective equipment - recommended by the manufacturers - for the installation and use of their materials and equipment.

GENERAL SPECIFICATIONS

2 ENVIRONMENTAL CONDITIONS

General

The design of Project shall take account, among other, of the climatic conditions and operating conditions as specified in this document and the Project Specifications.

The Project's installations and equipment shall be designed and manufactured so that the Project operates as per the contractual requirements in the particular environmental conditions (winds, temperature, humidity, vibration, noise, air and water pollution etc).

Climatic Conditions

The general meteorological conditions in the Project's wider area are mentioned in paragraph 8.2.1 of the Environmental Impact Assessment Study for the Project, and are attached to the documents of this tender.

Detailed figures per project location must be obtained on a per case basis from the Greek Meteorological Services.

GENERAL SPECIFICATIONS

GS0090 GLOSSARY OF THE PROJECT

1. Glossary

The glossary shall be applicable to the entire project. In case of individual documents other definitions and abbreviations are expressed, these definitions and abbreviations shall be valid only to these documents and on condition that they do not contradict the provisions of the Conditions of Contract.

To ensure a common understanding, a Glossary for defining the elements of the System including definitions and abbreviations is to set up in the Project and shall be used throughout the Project.

1.1 Standards to be applied

The following terms shall be referred to
IEC 60050 901: International Electrotechnical Vocabulary

2. ABBREVIATIONS

2.1 General Technical and Project Management Terms

Abbreviation	Term
A/C	Air Conditioning
ac or AC	Alternating Current
ACD	Advanced Concept Design
AFC	Automatic Fare Collection
ATC	Automatic Train Control
ATIM	Automatic Ticket Issuing Machine
ATO	Automatic Train Operation
ATP	Automatic Train Protection
ATS	Automatic Train Supervision system
BACS	Building Automation Control System
CCR	Central Control Room
CCTV	Closed Circuit Television
CW	Civil Works
dc or DC	Direct Current
DFD	Detailed Final Design
ECR	Emergency Control Centre
ECS	Environmental Control System

GENERAL SPECIFICATIONS

FAI	First Article for Inspection
FAM	Fire Alarm Management
FAT	Factory Acceptance Test
FB	Fireman’s Box
FCR	Field Change Request
FCU	Fan Coil Unit
FMECA	Failure Modes, Effects and Criticality Analysis
FO	Fibre Optics
FRP	Fire Resistance Period
GFD	Final Design
GS	General Specifications
HV	High Voltage
HVAC	Heating, Ventilation, Air Conditioning
LAS	Lighting and Auxiliaries Substation
LV	Low Voltage
MDT	Maintainability Demonstration Testing
DFD	Detailed Final Design
MMI	Man Machine Interface
MSS	Material Submittal Sheet
MTBF	Mean Time Between Failures
MTBSF	Mean Time Between Service Failures
MTRR	Mean Time To Repair
MV	Medium Voltage
NCR	Non Conformance Report
NTP	Notice to Proceed
OCC	Operations Control Centre
PA	Public Address
PIS	Passenger Information System
PLC	Programmable Logic Controller
PPE	Personal Protective Equipment
PRCS	Power Remote Control System
PS	Power Supply
PSAT	Partial Stand Alone Test

GENERAL SPECIFICATIONS

PSATC	Partial Stand Alone Test Certificate
PSN	Persons with Special Needs
QA	Quality Assurance
QC	Quality Control
RAMS	Reliability, Availability, Maintainability and Safety
RC	Remote Control
RDP	RAM Demonstration Plan
RDT	Reliability Demonstration Testing
RM	Remote Monitoring
RS	Rolling Stock OR Rectifier Substation
SAP	System Assurance Plan
SAT	Stand Alone Test
SATC	Stand Alone Test Certificate
SCADA	Supervisory Control and Data Acquisition
SE	Structure Earth
SIL	Safety Integrity Level
SIT	System Integration Test
SM	Station Master
SMR	Station Master Room
SPT	System Performance Tests
TCR	Traction Current Removal
TE	Traction Earth
TETRA	Terrestrial Trunked Radio
TOR	Top of Rail
TRT	Trial Running Tests
TVC	Ticket Validator / Cancellor
TW	Trackwork
UPS	Uninterruptible Power Supply
VDU	Visual Display Unit

3. DEFINITIONS

This section defines terms used in this document and subsequent specifications.

GENERAL SPECIFICATIONS

Term	Definition
Application Safety Case	Builds on the Generic Safety Case, justifying that the design of the system and its physical realization, including installation and test phases, for a specific class of application, meet safety requirements.
Availability	The ability of a product / system to be in a state to perform a required function under given conditions at a given instant of time or over a given time interval, assuming that the required external resources are provided.
Console	A desk with a concentration of controls and indications from which an operator can supervise operations and give commands. These controls and indications may be mounted on a number of panels located on the console.
Data Acquisition	A general term for the capture of data from various sensors and the processing of the data for presentation to the operator in the form of VDU displays, printed logs, charts etc.
Electromagnetic Compatibility (EMC)	The ability of equipment to function in a satisfactory manner in its electromagnetic environment, without causing an unacceptable level of electromagnetic disturbance to another equipment item in the same environment.
Equipment	Any apparatus or fixed installation.
Device	Any finished appliance or combination thereof made commercially available as a single functional unit, intended for the end user.
Fixed Installation	A particular combination of several types of apparatus and, where applicable, other devices, which are assembled, installed and intended to be used permanently at a predefined location.
Electromagnetic Disturbance (EMI)	Any electromagnetic phenomenon which may degrade the performance of equipment. An electromagnetic disturbance may be electromagnetic noise, an unwanted signal or a change in the propagation medium itself.
Immunity	The ability of equipment to perform as intended without degradation in the presence of an electromagnetic disturbance.
Electromagnetic Environment	All electromagnetic phenomena observable in a given location.
Harmonized Standard	Harmonized standard, as set under article 2, point 1, case c, of (EU) regulation 1025/2012.
Factory Acceptance	Tests performed by the Contractor at the facilities of the

GENERAL SPECIFICATIONS

Tests (FAT)	manufacturer of the materials/ items/ equipment/ rolling stock, prior to shipment for use in the project to verify compliance with the contractual requirements and the applicable standards / specifications.
Failure Rate	The failure rate of an item is the ratio of the total number of independent item failures to the total item operating hours.
Stand Alone Tests (SAT)	On-site tests performed by the Contractor to verify proper installation and operation of equipment and subsystems.
Functional Design	The design of the functional units of a system restricted to its functional aspects as opposed to the physical ones.
Headway	The time separation between two trains travelling in the same direction on the same track.
Interrupt	A suspension of a process caused by an event external to that process and performed in such a way that the process can be resumed.
Isolation	The electrical separation of two or more circuits by the use of isolating devices such as isolating transformers or optical couplers. Usually employed as a safety feature for the protection of circuit components or as a means of increasing the common mode voltage tolerance of a circuit.
Maintainability	The ease with which maintenance of a functional unit can be performed in accordance with prescribed requirements.
Maintenance Action	Any type of maintenance activity (preventive or repairing).
Maintenance	The combination of all technical and corresponding administrative actions intended to retain an item in or restore it to, a state in which it can perform its required functions, for which it is designed.
Network	An interconnected grouping of partially independent units or subsystems.
Operating System	Software for controlling the execution of computer programs and that may provide scheduling, debugging, input-output control, accounting, storage, data management and related operations.
Performance	The functional effectiveness obtained by a component, system, person, team, or other entity, as specified.
Preventive Maintenance	The maintenance carried out at predetermined intervals or corresponding to prescribed criteria, and intended to reduce the probability of failure or the performance degradation of an item.

GENERAL SPECIFICATIONS

Provisions	Future functions/requirements not needed at the initial phase of the project (compatibility, software, cut-outs, spaces, wiring etc.) which will be required at a possible future development of the system.
Qualification Test	A test performed by the Contractor or by independent certified / notified bodies prior to production to verify that the components proposed meets the requirements of the Contract.
Metro Railway System	The natural area, the buildings and any kind of installations and systems in use for the operation of the Metro, as well as ancillary areas including station accesses and forecourts if these are owned by AM. It also includes the extensions from the trial running date of the initial section.
Relay	An electric device that is designed to interpret input conditions in a prescribed manner and after specified conditions are met, to respond to cause contact operation or similar instant operation in associated electric control circuits.
Reliability	The probability that an equipment item or system can perform a required function under given conditions for a given time interval.
Remote Control	Control of equipment from a remote location.
Response Time	The time required between the arrival of a stimulus to a system and the start of its response.
Safety Case	The documented demonstration that the product complies with the specified safety requirements.
Service	AM (Attiko Metro S.A.)
Signal Bond	A conductor of low resistance placed around rail joints, crossings and switch points to ensure continuity of track circuits.
Sub-system	A sub-system of a system or vehicle, as specified on a per case basis.
Systems Design	The process of defining the hardware and software architecture, components, modules, interfaces and data for a system to satisfy specified requirements.
Systems Integration Tests (SIT)	On-site tests performed by the Contractor to ensure that Project systems function properly together.
System	A configuration of hardware, people, or software subsystems that are integrated to perform a specific operational function or functions.
System Performance Tests (SPT)	Tests performed by the Contractor to prove the overall functionality and compliance of the system with all its operation related specifications.

GENERAL SPECIFICATIONS

Terminal Station	Station, where train turn back moves are normally made, at the beginning or end of the revenue section of line.
Testing	The process whereby the Contractor and AM verifies that components, equipment, subsystems, systems, and interfaces function as specified and interfaces safely and properly with each other.
Train Driver	The railway employees on board the train having direct and immediate control over the movement of the train.
Transceiver	Combined Transmitter and Receiver equipment.
Trial Running Tests (TRT)	Tests performed by the Contractor with AM Operations staff to prove the overall functionality and compliance with the Operational system performance specifications.
Activation	Activate system for the first time.

GENERAL SPECIFICATIONS

GS0120 ELECTROMAGNETIC COMPATIBILITY CONTROL PLAN

1. GENERAL

The regime and conformity requirements in relation to electromagnetic compatibility are set out in Directive 2014/30/EU (EMCD) and in its harmonization in the Greek Legislation through Ministerial Decision OIK. 37764/873/Φ342 (ΦΕΚ 1602/Β/7-6-2016).

It is the Contractor's responsibility to ensure that the Building Automation and Control System (BACS) and equipment comply with an adequate level of electromagnetic compatibility¹.

2. ESSENTIAL REQUIREMENTS

General Requirements

In line with Annex I, item 1 of the EMCD Directive, the equipment shall be so designed and manufactured, having regard to the state of the art, as to ensure that:

- a) the electromagnetic disturbance generated does not exceed the level above which radio and telecommunications equipment or other equipment cannot operate as intended;
- b) it has a level of immunity to the electromagnetic disturbance to be expected in its intended use which allows it to operate without unacceptable degradation of its intended use.

Specific requirements for fixed installations

In line with Annex I, item 2 of the EMCD Directive, a fixed installation shall be laid applying good engineering practices and respecting the information on the intended use of its components, with a view to meeting the essential requirements set out in point I, item 1 of the EMCD Directive.

The Building Automation & Control System (BACS) in Phase B of the Piraeus Extension are fixed installations in terms of electromagnetic compatibility².

3. EQUIPMENT REQUIREMENTS FOR FIXED INSTALLATIONS

At the Contractor's responsibility, apparatus available in the market for incorporation into a fixed installation shall meet all pertinent provisions on apparatus, as these are specified under the EMCD Directive³.

The requirements of the EMCD Directive shall not be compulsory in the case of apparatus which is intended for incorporation into a particular fixed installation and is otherwise not made available on the market. In such cases, the accompanying documentation that the Contractor shall provide shall identify the fixed installation and its electromagnetic compatibility

¹ Article 1 of the EMCD Directive

² Article 3 of the EMCD Directive and of the EMCD Guide, paragraph 1.6.1

³ Article 19 of the EMCD Directive

GENERAL SPECIFICATIONS

characteristics and shall indicate the precautions to be taken for the incorporation of the apparatus into the fixed installation in order not to compromise the conformity of that installation⁴.

The good electromechanical practices referred to in point 2 of Annex I of the EMCD Directive shall be documented by the Contractor and the documentation shall be held by the person (Project Owner) or persons responsible at the disposal of the relevant national authorities for inspection for as long as the fixed installation is in operation.

Radio equipment is not regulated under the EMCD Directive. However, radio equipment should comply with Directive 2014/53/EC (RED) and its adaptation to the Greek Legislation through Presidential Decree 98/2017 (FEK, volume A 139/20.09.2017)⁵. Article 3.1b of the RED Directive states that radio equipment should be manufactured in such a way so that an adequate level of electromagnetic compatibility as set out in the EMCD Directive is ensured.

Moreover, the EMCD Directive does not apply to equipment the inherent nature of the physical characteristics of which is such that⁶:

- (i) it is incapable of generating or contributing to electromagnetic emissions which exceed a level allowing radio and telecommunication equipment and other equipment to operate as intended and
- (ii) it operates without unacceptable degradation in the presence of the electromagnetic disturbance normally consequent upon its intended use.

The Guide for the EMCD⁷ provides detailed references to equipment inherently benign in terms of electromagnetic compatibility, such as batteries, cables, transformers, induction motors, relays without electronic parts and other electromechanical apparatus and accessories.

4. EMC CONTROL MANAGEMENT

The Contractor is responsible for the implementation, monitoring and coordination of all EMC activities.

Due to the significant number of systems' interdependencies, an overall assessment of the operational performance and the EMC performance of the individual systems and equipment shall be performed. The assessment shall be effected by the Contractor in a structured manner in view of meeting the following main targets:

- Setting of limits and interfaces of the Building Automation & Control System (BACS)
- Establishment of the individual EMC requirements and their application in subsystems/ equipment/ apparatus.
- Proof of compliance with the EMC requirements and the individual detailed technical specifications.

⁴ Articles 6 to 12 and 14 to 18 of the EMCD Directive

⁵ Article 2, paragraph 2, item a of the EMCD Directive

⁶ Article 2, paragraph 2, item d of the EMCD Directive

⁷ Guide for the EMCD, paragraph 1.4.4

GENERAL SPECIFICATIONS

If the above are not fully met, the Contractor shall:

- Identify non compliance with or deviation from the overall or individual targets of the system.
- Provide an assessment on the impact that non compliance with the targets entails.
- Propose measures for restricting disturbance and protection measures.
- Propose corrective actions necessary for meeting the main targets specified above.

The Contractor shall develop and provide EMC documents for the project in the form of an EMC management plan. The EMC management plan shall establish the process to ensure that the electromagnetic compatibility of the delivered system, within itself and with the operating environment, is achieved. The EMC management plan shall include:

- Organization and deliverables for EMC.
- List of EMC related systems.
- Analysis of electromagnetic environment and immunity of the systems involved.
- EMC risk analysis.
- EMC interfaces table/matrix.
- Applicable standards.
- Protection measures against electromagnetic interference and disturbance.
- Necessary tests for verifying planning in line with EMCD Directive.
- EMC operation and maintenance instructions.

The EMC management plan is a document prepared and issued during the initial design phase. It shall be submitted to AM within a period of up to three (3) months upon contract signing. The subject plan shall be updated during each design phase and whenever required by AM. The document shall be updated throughout the phases of the Project's life cycle.

Moreover, the Contractor shall provide, control and verify the necessary documentation proving compliance with the EMCD directive separately for the Building Automation & Control System (BACS) he is responsible for.

The documentation shall include the following items. Namely:

- EMC estimation and risk analysis.
- Identification of electromagnetic disturbances and level of immunity.
- Applicable EMC standards.
- EMC Certificates/ test reports.
- Plans and reports of EMC on site tests, if required.

GENERAL SPECIFICATIONS

5. EMC ENVIRONMENT

The electromagnetic environment and electromagnetic disturbances for the Piraeus Extension – Phase B systems are set in the following:

- (a) Series EN 50121 standards on E/M systems installed inside a tunnel, at station platforms, traction recesses and at the rectifier sub-stations.
- (b) EN 61000-6-2 and EN-61000-6-4 general standards on the E/M systems installed inside technical rooms except for rectifier substations and traction recesses.
- (c) EN 61000-6-1 and EN-61000-6-3 general standards on the E/M systems installed at the Operations Control Centre (OCC), the Station Master Room (SMR) and at the public areas, except for the station platforms.

6. EMC ESTIMATION AND RISK ANALYSIS

The Contractor shall assess the electromagnetic compatibility of the equipment based on the relevant phenomena, in view of meeting the essential requirements set out in Annex I, point 1 of the EMC Directive.

In the framework of the estimation of the electromagnetic compatibility, consideration shall be made of operation under all normal conditions foreseen. If the equipment can be configured in various ways, the assessment of the electromagnetic compatibility shall verify that the equipment meets the essential requirements set in Annex I, point 1 of the EMC Directive under all possible configurations that the Contractor deems representative of the equipment’s foreseen use.

The Contractor shall perform an Electromagnetic Interference risk analysis at all design stages and shall compile a Table of EMI Interface points in order to identify the EMI sources affecting the equipment of other systems and shall propose protection measures for the EMC. These analyses shall serve as the bases for the preparation of reports.

7. CONFORMITY OF EQUIPMENT

In case it is requested by AM, the Contractor shall submit the related test certificates / test results. The Contractor shall ensure that critical equipment has undergone the type tests foreseen in the EMC related standard in line with the following table:

System & Equipment	EMC Standards		
	Railway-related	General	Equipment-related
Building Automation & Control System (BACS)		EN 61000-6-2 EN 61000-6-4	

GENERAL SPECIFICATIONS

8. EMC SITE TESTS

All EMC related activities and documents listed in this section shall be agreed with AM during the design phase and shall be traceable in the EMC related Design Submission Schedules.

All site tests shall be incorporated into the EMC management plan.

The Contractor shall carry out Site Testing including the Integrated Tests with other Systems to demonstrate that the specified EMC requirements of E/M Systems are met, if required by the EMC assessment and the risk analysis for the Building Automation & Control System (BACS).

All specifications, schedules/plans and test reports shall be produced accordingly and submitted to AM for approval. The Contractor shall also make the foreseen arrangements for AM to witness tests.

The Contractor shall demonstrate by these tests that electromagnetic interference levels do not exceed the applicable thresholds, as defined in the harmonized standards. In addition, the Contractor shall demonstrate by test that his equipment does not interfere with any of the Metro systems.

Should testing prove that the Contractor's equipment interferes with any of the Metro systems, as judged by AM and the system supplier, the Contractor shall make all appropriate modifications to the equipment to bring it into compliance with this requirement.

All documents and data for EMC/EMI management shall be entered in the Project Database and be accessible to AM.

At least the following tests shall be provided:

Pre-delivery Testing

- Either existing test certificates shall be used or EMC testing shall be carried out, on all items of equipment identified in this EMC specification as contributing in a decisive manner in the configuration of the EMC levels.
- Test reports shall be submitted, for approval by AM, prior to delivery. The test reports shall contain the following information:
 - Objectives
 - Testing Method
 - Expected results
 - Pass / fail criteria (equipment performance)
 - Test results with comparisons to expected results and pass / fail criteria
 - Conclusion
 - Recommendations

Post-delivery Testing

- Tests shall be carried out on the installed equipment to confirm that the specified level of EMC has been achieved. The tests shall be co-ordinated with between the respective subsystems.
- It shall be the responsibility of the Contractor to implement corrective actions to rectify any EMC problems identified during testing.

GENERAL SPECIFICATIONS

- Test results shall be documented in the test report and submitted to AM.

9. MEASUREMENTS OF RADIO DISTURBANCE (EMI)

Measurement of conducted and radiated disturbance emissions as provided for in series EN 50121 standards or the general standards, applicable each time, is not required, since electromagnetic interference is limited in the environment of Phase B of the Piraeus Extension and has no impact on the outer environment contrary to the open railway network.

The impact of radio disturbance (EMI) in the inner environment of Phase B of the Piraeus Extension is addressed by ensuring the Building Automation & Control System (BACS) immunity.

10. IMMUNITY TESTING

Immunity testing of conducted and radiated disturbance as provided for in series EN 50121 standards or the general standards, applicable each time, shall be carried out if they concern facilities and equipment the compliance of which does not ensue from the documentation accompanying the equipment (certificates or test reports) and if special conditions apply (e.g. cabling between systems) or of they concern safety functions.

Compliance of the equipment with the requirements of the testing standards shall include confirmation of the operation of the tested equipment (EUT) on the basis of its special operation characteristics and performance criteria.

11. EQUIPMENT PERFORMANCE CRITERIA IN EMC

The general standards on immunity EN 61000-6-1 and EN 61000-6-2 set out the criteria for testing the performance and operation of the equipment in electromagnetic disturbance. These criteria apply also to the Building Automation & Control System (BACS) equipment of Phase B of the Piraeus Extension, as stated in standard EN 50121-1⁸.

Criterion A:

The equipment shall continue operating as foreseen. Reduced performance or loss of operation under a certain performance level or an allowable loss of operation, specified by the manufacturer, is not allowed. This criterion applies to continually present phenomena, such as disturbance with RF frequency fields (immunity testing in RF fields through conductivity and radiation).

Criterion B:

The equipment shall continue operating as foreseen after testing. Reduced performance or loss of operation under a certain performance level or an allowable loss of operation, specified by the manufacturer, is not allowed. During testing reduced equipment performance is allowed. Nevertheless, a change of the current operation mode or of the stored data is not allowed.

⁸ Standard EN 50121-1, paragraph 4

GENERAL SPECIFICATIONS

This criterion applies to transitional phenomena, such as electrostatic discharge (ESD), electrical fast transients (EFT), impulse overvoltage.

Criterion C:

Provisional loss of operation is allowed on condition that this loss can be reinstated automatically or through the activation of certain switches. This criterion applies in cases of power supply interruption or disturbance.

12. MEASURES FOR LIMITING ELECTROMAGNETIC DISTURBANCES COUPLING

EN 50121-1 specifies five methods for EM disturbances coupling in E/M systems, namely:

- a) Electrostatic coupling when a protected circuit is discharged through a protection circuit.
- b) Spatial coupling when a variable voltage in a protected circuit causes voltage changes to the protection circuit through mutual capacitance.
- c) Inductive coupling when a variable magnetic field generated by current in a circuit induces a voltage at the victim circuit through mutual conductivity.
- d) Conductive coupling when the protected circuit and the protection circuit share a mutual conductive branch.
- e) Electrical (E) radiation and magnetic (M) radiation when the elements of the circuits act as energy emission and reception antennas.

The Contractor shall take all necessary measures to limit the coupling of electromagnetic disturbance, as described in detail in the standards of series EN 61000-5. Measures include equipment EMC shielding and zoning, the use of EMC filters, parallel earthing conductors (PEC), equipotential connections, grouping of cables, cable routing and separation, cable ducts and cable shielding.

13. EMC OF LOW VOLTAGE ELECTRICAL SWITCHBOARDS

The Contractor shall ensure that assembled LV switchboards for E/M systems shall comply with Standard EN 61439-1.

EMC testing for assembled LV switchboard is not required if the following conditions are met⁹:

- a. Integrated equipment complies with the EMC requirements in line with the relevant product standards for EMC.

⁹ Annex J.9.4.2, Standard EN 61439-1.

GENERAL SPECIFICATIONS

- b. The interior facility and cabling have been performed in line with the manufacturer's instructions (layout that takes into consideration interfaces, cables, shielding, earthing etc.).

14. EMC AND SAFETY

Electromagnetic compatibility and the safety of the BACS system in Phase B of the Piraeus Extension have common characteristics, such as earthing, equipotential connections and protection against overvoltage.

In case of contradiction likely to occur between safety and electromagnetic compatibility requirements, such as earth leakage due to EMI feed-through filters, the Contractor shall introduce on a priority basis the safety measures and shall seek alternative measures for electromagnetic compatibility.

15. EMC AND SAFETY FUNCTIONS

Safety function is achieved by a total of the equipment intended to reduce risks entailed by an eventual hazardous condition (safety loop). The aim of the safety function is to ensure automatic transition from a process to a safe condition in case of violation of certain conditions and to allow safe continuation of a process when specific conditions allow so or to take action in order to minimize the impact of a risk.

The safety function is characterized by the Safety Integrity Level (SIL), as specified in Standard EN 50129.

The Contractor shall ensure that the SIL of the safety function is not downgraded in the electromagnetic environment, as specified in series EN 50121 standards or the general standards, applicable each time.

16. PROTECTION MEASURES FROM ELECTROMAGNETIC FIELDS

The EMCD Directive does not provide for protection measures for passengers and employees in Phase B of the Piraeus Extension against electromagnetic fields. The Contractor shall ensure that the Building Automation & Control System (BACS) in Phase B of the Piraeus Extension shall comply with the Greek Legislation on the protection against electromagnetic fields.

The Contractor shall implement a magnetic fields measurement plan in the area with frequencies 0-20 kHz, in trains, station platforms, inside the tunnel, inside traction recesses and at rectifier, lighting, auxiliary power substations in line with Standard EN 50500. Safety levels with respect to human exposure to low frequency electromagnetic fields must be adhered to, as these are set in Ministerial Decision 3060 (ΦOP) 238 (FEK 512/B/25-4-2002).

Moreover, the results of the measurements must be lower than the immunity limits in magnetic fields set in standard EN 45502-2-1 so as not to cause any problem whatsoever to passengers with pacemakers.

GENERAL SPECIFICATIONS

If the measurements plan does not cover the worst case scenario, the Contractor shall execute additional calculations or a simulation of magnetic fields with the maximum anticipated values of traction current.¹⁰

17. GREEK AND EUROPEAN LEGISLATION

- Directive 2014/30/EU of the European Parliament and of the Council of 26 February 2014 on the harmonisation of the laws of the Member States relating to electromagnetic compatibility.
- Joint Ministerial Decision OIK 37764/873/F342/2016, Electromagnetic Compatibility. Adaptation of the Greek Legislation to Directive 2014/30/EU of the European Parliament and of the Council of 26 February 2014.
- 90/385/EEC, Council Directive 90/385/EEC of 20 June 1990 on the approximation of the laws of the Member States relating to active implantable medical devices.
- Ministerial Decision 3060 (ΦΟΡ) 238, Measures for the protection of the public against the operation of appliances emitting low frequency electromagnetic fields.

18. STANDARDS

If not otherwise specified in the respective Performance Specifications, the following standards are applicable while consideration shall be made of the most recent versions of the standard in force:

Harmonized standards relating to EMCD¹¹

- EN 50121-1 E4, Railway Applications – Electromagnetic Compatibility. General.
- EN 50121-2 E4, Railway Applications – Electromagnetic Compatibility. Emission of the whole railway system to the outside world.
- EN 50121-4 A1 Railway applications. Electromagnetic Compatibility. Standard for Emissions and Immunity of the Signalling and Telecommunications Apparatus.
- EN 50130-4+A1, Alarm systems. Electromagnetic compatibility. Product family standard: Immunity requirements for components of fire, intruder, hold up, CCTV, access control and social alarm systems.
- EN 55011+A1, Industrial, scientific and medical equipment. Radio-frequency disturbance characteristics. Limits and methods of measurement.
- EN 55035, Electromagnetic compatibility of multimedia equipment. Immunity requirements.
- EN 55032/A11, Electromagnetic compatibility of multimedia equipment. Emission Requirements.
- EN 60255-26 E3, Measuring relays and protection equipment. Electromagnetic compatibility requirements.

¹⁰ Standard EN 50500, paragraph 4.3.4

¹¹ Last publication on the Official Journal of the European Union (2016/C293/03)

GENERAL SPECIFICATIONS

- EN 61000-3-2 E5, Electromagnetic compatibility (EMC). Limits. Limits for harmonic current emissions (equipment input current ≤ 16 A per phase).
- EN 61000-3-3/A1, Electromagnetic compatibility (EMC). Limits. Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems, for equipment with rated current ≤ 16 A per phase and not subject to conditional connection.
- EN 61000-3-11 E2, Electromagnetic compatibility (EMC). Limits. Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems. Equipment with rated voltage current ≤ 75 A and subject to conditional connection.
- EN 61000-3-12 E2, Electromagnetic compatibility (EMC). Limits. Limits for harmonic currents produced by equipment connected to public low-voltage systems with input current > 16 A and ≤ 75 A per phase.
- EN 61000-6-1 E3, Electromagnetic compatibility (EMC). Generic standards. Immunity for residential, commercial and light-industrial environments.
- EN 61000-6-2 E3, Electromagnetic compatibility (EMC). Generic standards. Immunity for industrial environments.
- EN 61000-6-3+A1, Electromagnetic compatibility (EMC). Generic standards. Emission standard for residential, commercial and light-industrial environments.
- EN 61000-6-4 E3, Electromagnetic compatibility (EMC). Generic standards. Emission standard for industrial environments.
- EN 61131-2 E3, Programmable controllers. Equipment requirements and tests.
- EN 61326-1 E2, Electrical equipment for measurement, control and laboratory use. EMC requirements. General requirements.
- EN 62040-2 E2, Uninterruptible power systems (UPS). Electromagnetic compatibility (EMC) requirements.

Harmonized standards with the Directive on active implantable medical devices (AIMD)¹²

- EN 45502-2-1, Active implantable medical devices. Particular requirements for active implantable medical devices intended to treat bradyarrhythmia (cardiac pacemakers).

Other standards / technical specifications

- EN 50500+A1 Measurement procedures of magnetic field levels generated by electronic and electrical apparatus in the railway environment with respect to human exposure.
- IEC 61000-5-1, Electromagnetic compatibility (EMC). Installation and mitigation guidelines. General considerations. Basic EMC publication.
- IEC 61000-5-2, Electromagnetic compatibility (EMC). Installation and mitigation guidelines. Earthing and cabling.
- IEC 61000-5-6, Electromagnetic compatibility (EMC). Installation and mitigation guidelines. Mitigation of external EM influences.

¹² Last publication on the Official Journal of the European Union (2017/C389/02)

GENERAL SPECIFICATIONS

- EN 61000-5-7, Electromagnetic compatibility (EMC). Installation and mitigation guidelines. Degrees of protection provided by enclosures against electromagnetic disturbances (EM code).
- EN 55024:2010+A1. Information technology equipment. Immunity characteristics. Limits and methods of measurement.
- EN 61439-1 Low-voltage switchgear and controlgear assemblies. General rules.
- EN 50129 Railway applications. Communication, signaling and processing systems. Safety related electronic systems for signaling.
- Guide for the EMCD (Directive 2014/30/EU) March 2018 ¹³

¹³ <https://ec.europa.eu/docsroom/documents/28323>

GENERAL SPECIFICATIONS

GS0130 CLASSIFICATION OF DRY - WET AREAS FOR E/M INSTALLATIONS

- 1.1 All areas inside buildings and structures are divided into two categories depending on the presence of water – moisture in the environment.
- 1.2 This classification is made so that the architectural, E/M and Railway systems installations within these areas can be designed based on the corresponding provisions and protection against water – moisture (e.g. in electrical switchboards, lighting fixtures etc). This classification is independent from the waterproofing protection required for structures.
- 1.3 In detail, the above areas are classified as follows:
- **Class 1: “Dry areas”**
 - All buildings’ and structures’ indoor areas above ground.
 - Public and personnel areas in stations and shafts, with the exception of platforms (e.g. concourse level, transfer level etc).
 - Passenger Access galleries from street level.
 - Underground tunnels connecting new and existing stations.
 - Access staircases, in general.
 - Lift and Escalator Pits.
 - Storage Rooms, in general, and Auxiliary Rooms.
 - Interior car parking areas.
 - Technical Rooms in Depots.
 - Technical equipment rooms, in general, with the exception of category 2 exceptions.
 - **Class 2: “Wet areas”**
 - Exposed Outdoor Structures and Items
 - Equipment Ventilation Shafts and Access Shafts (in general)
 - Railway Tunnels, in general
 - Electric Equipment Recesses in Tunnels
 - Public Areas at Platform Level (*)
 - In general, all areas under platform level (*)
 - Tunnel ventilation plant rooms in stations and shafts (*)
 - Pumping rooms, in general
 - Stormwater, Sewage Sumps
 - Corrosive materials and wet type battery storage rooms
 - Waste water/Sewage Treatment Plants
 - Diaphragm Walls Gaps.
- (*) applicable only as regards the installation of fixing anchors.
- 1.4 The Contractor ought to take into consideration the aforementioned classification in the designs and the selection of the Building Automation & Control System (BACS), as well as in its installation.

GENERAL SPECIFICATIONS

GS0140 RELIABILITY, AVAILABILITY, MAINTAINABILITY AND SAFETY (RAMS)

1. General

The technical approach concerning Reliability, Availability, Maintainability and Safety (RAMS) aims to identify the characteristics of the system's long term operation and is based on the application of internationally accepted Engineering approaches, Methods, Tools and Techniques throughout the lifecycle of the system. The RAMS of a system can be characterized as a Qualitative and Quantitative Indicator of the degree that the system, or the sub-systems and components comprising that system, can be relied upon to function as specified and to be available and safe. System RAMS is a combination of Reliability, Availability, Maintainability and Safety.

The Contractor, under the scope of this contract, shall make all the necessary analyses and shall undertake all the necessary tests to prove to AM that the System delivered meets the RAMS requirements of AM.

The Contractor shall formulate and document Reliability and Availability related targets criteria to satisfy the requirements for the system assurance through all phases of the Project.

The Contractor shall document instances where evaluations or analyses indicate an unresolved problem area. The Contractor shall formulate appropriate improvement related recommendations as well as maintain records, which shall prove that follow-up action has been taken to resolve the problem.

The Contractor shall develop predictions to judge the adequacy of the proposed design to meet quantitative maintainability requirements and shall identify design features requiring corrective action during early stages of design and development.

The Contractor may submit existing analyses that are properly documented and verifiable for plant and applications, which are identical or obviously similar.

1.1 Safety Organization

The Contractor's safety organization shall comply with the requirements of para. 5.3.3 of standard EN 50129.

2. Standards

Standards and documents to be used for reference shall be:

- EN 50126
Specification and Demonstration of Reliability, Availability, Maintainability and Safety.
Electrical fittings – Reliability – Reference conditions for failure rates and voltage conversion models.
- IEC 61025
Fault Tree Analysis.

GENERAL SPECIFICATIONS

- IEC 60812
Analysis techniques for System Reliability – Procedure for failure mode and effect analysis (FMEA and FMECA).
- IEC 61078
- Reliability block Diagrams.IEC 61508
Functional Safety of electrical/electronic/programmable electronic safety-related systems.

3. Reliability, Availability, Maintainability & Safety requirements (RAMS)

All system availability and reliability and system down times shall be recorded and analysed during the Demonstration Time of the RAMS targets (RDT) phase.

3.1 Availability Requirements

The technical availability shall be measured as follows:

$$Da = 1 - \frac{\sum \text{System downtime during the reference period}}{\text{T Reference period of train service}}$$

Da = Technical Availability

T Reference period = reporting period of 1 week during trial run and 1 month, 3 month, 1 year and 2 years during the remainder of the RDT period.

The required technical availability for the Building Automation & Control System (BACS) shall be at least 98% of the target availability.

The availability rates to be achieved as regards core systems shall comply at least with the following values:

System/Equipment - System wide -	Minimum Availability (Percent)
the Building Automation & Control System (BACS)	99.98

3.2 General Reliability Requirements

The equipment / systems shall achieve the following minimum reliability. In the event this reliability cannot be achieved, the Contractor must notify AM.

System/Equipment	Minimum Reliability
Protection Relay	99.95
PC & PLC	99.97

3.3 General Maintainability Requirements

In the case minimum maintainability requirements are not specified in the system specifications, the maintainability requirements for each equipment/system shall be as follows:

GENERAL SPECIFICATIONS

- a) No routine inspection work shall be required on any component at more frequent intervals than monthly and no maintenance more frequently than bi-monthly, except for maintenance/replacement of filters.
- b) All units or sub-systems requiring inspection, routine replacement or adjustment shall be arranged for easy access in less than 10 minutes without having to remove any unrelated equipment.
- c) No item of equipment shall require general overhaul at intervals less than five years.

The system shall be designed, installed and constructed to enhance the ease of its maintenance. The Contractor shall implement maintainability criteria which shall include the following features:

1. The system shall be properly designed to minimise the amount of maintenance tasks required to ensure that any maintenance work can be easily and quickly carried out.
2. The design of electronic circuits and sub-systems shall be Line Replaceable Units (LRU).
3. Equipment that has to be disassembled must not weight more than 25 kg if to be handled by one person or more than 50kg if to be handled by two persons.
4. Equipment will allow for easy access for maintenance and cleaning purposes to the authorized personnel. However, it will not allow for easy access to unauthorized personnel and passengers.
5. Self-test facilities by means of built-in-test equipment or circuits shall be provided for start-up and normal operation where applicable.

3.4 Safety requirements

The Contractor shall ensure that, by design or procedures or other effective means, his equipment is safe for manufacturing, installation, commissioning, operation and maintenance.

The software for safety critical railway control and protection systems shall be developed in compliance with EN 50128. The Contractor shall identify safety-critical operations and shall set safety targets in the Risk Analysis which will be submitted to AM for review and approval. Any future modification shall be subject to AM's approval.

As a general rule: It shall apply that, in case of failure, all systems enter the safe mode.

The Contractor shall proceed to the design and shall propose the anticipated safety levels, which must be agreed upon with AM based on the practice followed in similar systems or in other metro networks.

3.5 Cases to be excluded for calculation of Service Performance:

These are cases that exceed the design criteria and capacity at which Operator is prevented from normal operation of railway service.

GENERAL SPECIFICATIONS

As the causes of these events occur outside the jurisdiction of the Operator, the service definition under normal circumstances shall cease to be applicable.

The exemption events shall consist of:

- War
- Internal rioting
- Mandatory modification, which may materially affect the operation of essential equipment
- Natural disasters, e.g. earthquake, hurricane, flooding and tidal waves
- Terrorism attacks
- Strikes
- Loss of external power supplies
- Passenger actions, e.g. suicide
- Actions of authorities outside the Service’s jurisdiction, e.g. police measures.

3.6 Failure Definition

Failure calculation shall exclude those incidents due to loss of external inputs (e.g. loss of external power supply) or failures that are due to external influences e.g. flooding, passenger misbehaviour or staff errors. Repetitive Systematic Failures are not counted more than once for availability and reliability demonstration, provided that the Contractor has presented a satisfactory solution to the cause, which has been approved by AM and the corrective action has been proven as effective.

3.7 Design Failures

A failure shall be deemed to be a design failure if the number of failures occurring up to the approval of the Final Acceptance Protocol is:

- i) Failure to operate, perform or comply as specified
not due to component failure : *5 identical failures*
- ii) Failure of identical components: *0.3% fail*

The Contractor shall then effectively remedy such failures free of cost to AM. More specifically, the Contractor shall submit a corrective actions plan, to be approved by AM, and shall not be implemented in order to eliminate failures in materials, components or systems, as required. The remedy shall include modification to designs – if required – and, subsequently, corrective activities on the parts concerned and any associated removal and re-installation work, and the general application of the remedy to such other like parts throughout the Project, wherever this is necessary.

4. **Service Performance Index (SPI)**

The service performance indices presented here-below shall constitute the basis for demonstrating the performance of the RAMS system:

- Availability of systems
- Reliability of systems

GENERAL SPECIFICATIONS

The definitions related to the availability and reliability values, as set forth in AM's Specifications, shall be confirmed at the RDT (Reliability Demonstration Testing) phase.

5. DOCUMENTATION AND DEMONSTRATION OF RAMS TARGETS

5.1 Initial Phase

5.1.1 SYSTEMS ASSURANCE PLAN (SAP)

The Contractor shall prepare and submit to AM the Project Preliminary Systems Assurance Plan (SAP), within three (3) months after signature of the Contract. The SAP shall be updated during each design phase and when requested by AM.

These requirements shall be also applied to subcontractors and/or work crews and suppliers and shall be carried out during the design, installation, testing and commissioning of the works.

The SAP shall delineate the Contractor's approach, procedures and schedules for conduct of safety engineering, reliability engineering and maintenance engineering. Human factors engineering is an integral part of systems assurance and shall be considered and reflected in the framework of SAP.

The SAP Procedures shall constitute part of the Contractor's Quality Assurance System and shall be subject to audits by AM.

The SAP shall include Reliability, Availability and Maintainability analysis, which shall ensure a high degree of failure-free operation and minimise downtime during routine maintenance and failure repair.

The Contractor shall provide Estimates of Potential Reliability and Availability Performance for comparison with the targets specified by the Contractor to identify potential deficiencies during the initial design stage.

The Contractor shall make use of the results of the Reliability Prediction to identify the unreliable subsystems. The Contractor shall implement corrective actions or changes in the design to improve the identified potential deficiencies.

The Contractor shall update the Reliability Prediction until all potential deficiencies are addressed and the specified targets are met before production.

The Contractor shall provide Estimates of Maintainability Performance for comparison with the specified targets to identify potential deficiencies during early design stages.

In-service MTTR data shall be used. If it is not available, the Contractor shall estimate the MTTR with consideration of AM's operating environment or quote from other published data handbooks.

The Contractor shall implement corrective actions or changes in the design to improve the identified potential deficiencies.

5.1.2 PRELIMINARY SAFETY PLAN (SP)

The Contractor shall prepare and submit to AM for review and approval the preliminary Safety Plan (SP), which shall be updated during the subsequent

GENERAL SPECIFICATIONS

phases of the project. The Safety Plan shall be submitted at the latest three (3) months after the signature of the Contract. The Contractor shall develop the preliminary Safety Case according to EN 50126, and shall include description of the system, details of the structure of his safety organisation, the safety targets that he will achieve, the safety assessment process, the safety related submissions he will provide etc.

5.1.3 PRELIMINARY RAM DEMONSTRATION PLAN (RDT)

The Contractor shall submit a Preliminary Reliability, Availability and Maintainability Demonstration Test Plan and Procedures no later than six (6) months after signature of the Contract and the final RTP including procedures ninety (90) days prior to the start of the demonstration.

5.2 DETAILED FINAL DESIGN PHASE

5.2.1 RELIABILITY AND AVAILABILITY ANALYSES

The Contractor shall undertake the Reliability and Availability Analyses using verifiable actual in-service failure data for identical or similar equipment or calculations to demonstrate achievement of the reliability and availability targets specified in the Contract.

The standards used or the source of field data shall be identified. If it is not available, generic failure rates from relevant suppliers, Standards or other published databases shall be quoted or used.

The Contractor shall apportion the System Reliability Targets for the System sub-systems or components as appropriate.

The Contractor shall identify the possible System Failures that will result in overall service failures, and predict the frequency of such incidents per year for the System.

The Contractor shall calculate the inherent System Availability for the whole System, as part of the Reliability Prediction and for use in the Reliability and Safety Analyses. Inherent availability shall be calculated, and submitted to AM, from Mean Time Between Failure (MTBF) and Mean Time To Repair (MTTR) using the following equation:

$$\text{Inherent Availability} = \text{MTBF} / (\text{MTTR} + \text{MTBF})$$

The Contractor shall plan and carry out the System Reliability Targets Demonstration for the Building Automation & Control System (BACS) as defined in the approved System Assurance Plan.

5.2.2 MAINTAINABILITY ANALYSIS

The Contractor shall submit to AM a complete list of Preventive Maintenance Tasks and periodicities and spares requirements for all equipment supplied under the Contract. The Contractor shall also indicate support equipment required for preventive maintenance work.

The Contractor shall propose a Maintenance Concept for the requirements identified during RAM analyses to AM for review and approval. Reliability Focussed Maintenance shall be considered.

GENERAL SPECIFICATIONS

Quantitative Maintainability Assessments to all significant functional levels of each system, subsystems or plant shall be allocated. Maintainability analyses during design, development and testing shall be used to evaluate the degree of achievement of the maintainability requirements. The Contractor shall identify the standards by which these allocations are made.

5.2.3 RECOVERY ANALYSES

The Contractor shall conduct the necessary Recovery Analyses, in conjunction with Operation and Maintenance during the detailed design stage to determine the appropriate design and configuration of the System to facilitate speedy recovery of the system under various conditions in the installation and operational stages.

5.2.4 SAFETY ANALYSES

The Contractor shall demonstrate during the design stages achievement of the portion of risk criteria allocated to the System. These Risk Criteria shall be agreed with AM.

5.2.5 RISK IDENTIFICATION AND MITIGATION

(1) The Contractor shall conduct risk identification exercises, in order to ensure that all relevant risks have been systematically identified. The risks shall be ranked using the risk matrix.

(2) Risk mitigation strategy

All risks within his System classified on the basis of EN 50126 principles at risk index R1 (intolerable) and R2 (undesirable) must be dealt with by the Contractor by design measures and, if necessary, operating or maintenance procedures to reduce the risk index R3 (tolerable) or R4 (negligible) level.

The Contractor shall propose the risk evaluation and acceptance criteria, which shall be approved by AM.

Use of operating or maintenance procedures, provision of appropriate training by the Contractor, the Operations Company operating or maintenance staff etc., shall only be used after no practical design solutions can be found.

5.2.6 RISK ANALYSES

The Safety Integrity Level (SIL) for safety related subsystems shall be confirmed before the design is finalised. Any subsequent amendment shall be subject to the approval of AM.

All Risk Analyses related to design, interfaces, installation, operating and maintaining shall be completed and finalised during DFD design phase and all follow-up actions shall be verified and updated in the testing and commissioning stage. Any new risks arising after shall be included and highlighted in the risk analysis reports. The Risk Analysis Report shall be updated on a regular basis during the installation and testing and commissioning stages.

GENERAL SPECIFICATIONS

All results shall be documented in the risk log, including all assumptions made, testing and verification actions to be verified during testing and commissioning stage. The Contractor shall make use of the softcopy of the Risk Log in Microsoft Excel / Access or any other agreed format and submit their Risk Log in softcopy and hardcopy. Corrective Actions Requests (CAR) shall be identified and followed up by the Contractor.

All documents and data for Safety Configuration Items, which shall be included in the Risk Log, shall be entered in a Configuration Management Database and shall be made accessible by AM at all times.

Hazard elimination – The Contractor shall regularly review the progress of the hazard resolutions in the hazard log with AM. Moreover:

- (1) All known R1 and R2 risks must be resolved before the commencement of the relevant works in the next phase.
- (2) All operational risks requiring specific operating and maintenance procedures must be identified by the Contractor in a timely manner to enable AM to eliminate such risks with the appropriate procedures before the System is allowed to operate. This category of hazard must be resolved and agreed with AM jointly. The necessary procedures shall be drafted and proposed by the Contractor and approved and implemented by AM.
- (3) Eliminations or reduction of the level of the identified risks shall be recorded in the respective CARs in the framework of verification.

5.2.7 SAFETY CASE

The Design/System Safety Case shall include the following:

- A schedule of all the identified safety risks and the strategy for their mitigation.
- An evaluation of R1 and R2 hazards, design options and their consequential construction safety risks.
- Details of the risk criteria proposed to each main system and a demonstration of achievement of these criteria.
- Set up a process for monitoring the implementation of the risk mitigation measures and determining the residual risk after all practicable mitigation measures have been taken in the design.
- Explanations of the techniques to be employed for detailed RAMS Studies.
- A list of residual risks, which cannot be eliminated through design, for which operational procedures are required to minimise the potential consequences.

5.2.8 DESIGN/SYSTEMS SAFETY CASE (GENERIC SAFETY CASE AS PER EN 50126)

The Design/Systems Safety Case shall be submitted at the beginning of the design phase according to the individual Work Schedule as agreed by AM, to

GENERAL SPECIFICATIONS

confirm that identified safety hazards related to aspects of the Design of the Contract’s System have been comprehensively validated and properly addressed.

5.2.9 QUANTITATIVE RISK ANALYSIS

The Contractor shall develop a Quantified Risk Assessment for all safety related systems.

5.2.10 ENGINEERING SAFETY VALIDATION

All the following requirements shall be applicable for the Building Automation & Control System (BACS).

The Engineering Safety Validation Plan shall include:

- The scope of activities to be carried out during the Testing and Commissioning period, including all static and system tests, integrated tests and dynamic tests and commissioning and covering all safety critical functions.
- The health and safety of all those persons participating in testing and commissioning activities.
- The segregation of all testing and commissioning activities from residual construction activities.
- The procedures required to conduct all testing and commissioning activities safely, including where necessary, the protection measures for any part of the Metro which may be in operation.
- The processes to be implemented to validate the safety critical points of software installation and testing.
- The processes required to control and validate the safety implications of modifications carried out during the period of Testing and Commissioning.
- The processes required to assess the safety implications of the results of tests and inspections carried out during the period of Testing and Commissioning.
- The arrangements to record report and investigate accidents and incidents together with the systems necessary to formulate and implement measures to prevent reoccurrence.

5.3 Testing and Commissioning Phase

5.3.1 RAM Demonstration

The Contractor shall submit the RAM targets to be met by the demonstration at least 6 months before start of trial running to AM for approval. The Contractor shall propose to AM for approval the apportionment of the RAM target of his subsystems and components in compliance with the general RAM target defined in the Contract documents.

GENERAL SPECIFICATIONS

AM shall establish a committee, called “RAM co-ordination Committee”, which shall follow up all the RAM demonstration activities. The RAM co-ordination committee shall review test results, establish and monitor improvement actions and monitor the progress of the RAM demonstration starting from the Trial Run and extending up to the success of RAM Demonstration of the operational system installed.

Maintainability Demonstration shall be performed starting with the Factory Acceptance Tests (FAT) and during Personnel Training and Trial Run of the system.

If during the RAM Demonstration Period, any failure is found due to design or installation problems, that requires substantial design modification, the Contractor shall submit a proposal for AM's approval describing the design changes, the technical and program impacts and all necessary actions to clear the failure.

The Contractor shall also estimate the earliest possible date for restarting the RAM demonstration from the beginning and carrying out the RAM demonstration in the same time period.

The Contractor shall submit a RAM Demonstration Plan (RDP) to include as a minimum the following:

- Organization and key personnel
- Responsibilities (RAM Coordination Committee and Contractor)
- RAM objectives to be achieved during demonstration
- Proposed Demonstration method, Required Form and Process
- Techniques and Methods to be utilized, including the burn-in period of the system and reliability development
- Clear definition of the pass-fail criteria.

5.3.1.1 Demonstration Requirements

Operation demonstration shall be carried out under normal operating conditions - full system capability - without special equipment and testing procedures. AM shall provide the system's maintenance in line with the procedures described in the approved Operation and Maintenance Manuals.

If during the RAM demonstration period a failure is ascertained, attributable to problems related with the design or installation, necessitating an essential modification of the design, the Contractor shall submit a proposal for approval by AM and shall describe any changes to the design, the impact on technical system and the impact on the plan, as well as all necessary troubleshooting actions.

The Contractor shall also calculate the earliest possible date for the RAM demonstration to commence a new and for the RAM demonstration to be held for the same time period.

5.3.1.2 Demonstration Records

- The Contractor shall keep records and all evidence related to failures occurring during the demonstration period.

GENERAL SPECIFICATIONS

Every recorded failure shall include the following data. Namely:

- Date and time when the failure was identified/reported, arrival at the worksite of the maintenance personnel, commencement and completion of the reinstatement works.
- Short description of the failure, any corrective actions implemented and identification of the causes of the failure (bad assembly, defective component).
- The turnaround time for repair at the repair workshop.

5.3.2 Reliability, Availability, Maintainability Demonstration Testing (RDT)

The Building Automation & Control System (BACS), sub-systems and equipment shall be included in the RDT and shall be fully operational. The Contractor shall perform, based on AM's test events records, failure/incident data analyses, component analyses and provide corrective action designs and possible additional tests.

The RDT tests shall be carried out in two phases. The first phase shall cover the trial running period. The second period shall cover a period of 2 years starting 6 months after start of revenue service.

The Contractor shall submit weekly status reports during trial run and monthly status reports during the entire reporting period, which shall include as a minimum a list of failures, list of failures management, and achieved MTBF for each subsystem.

At the end of the two-year RDT period, in the framework of which the Contractor shall be responsible for all works, analyses and reporting, the entire documentation, PC software tools and hardware shall be delivered to AM.

5.3.3 Maintainability Demonstration Testing (MDT)

MDT shall be conducted on assemblies, components, and sub-systems jointly selected by AM and the Contractor.

AM reserves the right to decide upon any disputes in the selection of sub-systems to be tested. The MDT shall be carried out from the commencement of the Trial Running period and be completed over a period of not less than a total 12 months to fully demonstrate all aspects of maintainability.

5.3.4 EMC/EMI testing

EMC/EMI testing shall be carried out as agreed with AM for all appropriate elements of the system, to ensure that the requirements of AM are met. The EMC/EMI testing shall be carried out from the commencement of the System Integration test period and shall be completed by the end of the System Performance Test period.

5.3.5 Final Test Report

The Contractor shall submit a Final Test Report, which contains the reliability, maintainability and systems safety demonstration test results. This report shall include test data, test log summaries and, in the event of a reject

GENERAL SPECIFICATIONS

decision, corrective action recommendations. This report shall be submitted prior to the Final Acceptance review.

5.3.6 Recording of Incident Data

The Contractor shall develop the appropriate software tool for the analysis of the Failure Reporting, Analysis, and Corrective Action System (FRACAS) and shall train the personnel of Operations Company in handling, monitoring and analysing the data in question.

5.3.7 Acceptance of the System

The Contractor shall provide to AM for approval:

- All documents as required to close the Safety Case Plan (as per EN 50126) for all systems provided under his Contract.
- Results of validation of all safety related systems.
- Results of validation of RAMS criteria.
- Results of demonstrations and tests to prove compliance with acceptance criteria.

GENERAL SPECIFICATIONS

GS0200 DESIGN REQUIREMENTS

1. GENERAL

This Specification analyses the design requirements to be needed in the framework of the Project. The level of the designs to be prepared by the Contractor upon the contract signing shall be as follows:

- Detailed Final Design - DFD

The designs shall cover all sections and scopes of the Project to be included in this contract.

The designs shall be prepared taking into consideration the requirements of:

- the Design Specifications,
- the Technical Description,
- the Contractor's Technical Offer,
- the remaining contractual documents.

2. Design Categories

The scope of works that have to be considered and analyzed in the framework of the designs can be classified as follows:

2.1 Telecommunications, Low Voltage and Control Systems Designs

1. Building Automation & Control System (BACS)
2. Reliability, Availability, Maintainability, Safety (RAMS)
3. Electromagnetic Compatibility (EMC)

2.2 Operation and Maintenance Designs

The Operation and Maintenance Design shall be prepared in order to ensure the smooth operation and maintenance of the aforementioned Systems, in line with requirements of the Contract Documents, in combination with the information data related to the interface with the already operating Metro Project.

3. Design Submission and Review Procedures

The design submission and review procedures are as follows:

3.1 Copies of the Design

Each design shall be submitted in five (5) copies.

All copies (with the eventual exception of the original – for the Contractor's convenience) of the Design Documents, Calculation Notes, Technical Reports etc shall be submitted in double-side printouts.

GENERAL SPECIFICATIONS

Each design (drawings and documents) shall be submitted in electronic format too (CD or DVD) in two (2) copies in a form to be notified by AM. The electronic format of the files shall include both the Autocad (dwg) and the pdf versions.

With regard to the remaining submissions described in the paragraphs below (e.g. para. 4.5, 4.6), the following requirements shall also apply although, not directly relevant with designs:

- The Field Changes shall be submitted in five (5) copies
- Construction Methodologies and Testing Procedures shall be submitted in four (4) copies plus two (2) more additional first pages for stamping-approval.
- The Material Submission Sheets (MSSs) shall be submitted in five (5) copies. The monthly and weekly reports and the Health and Safety reports, as well as the factory tests results shall be submitted in three (3) copies.

3.2 Time for the Submission and Review of the Designs

The designs (Design Reports, Work Methodologies, Drawings, Material Submittal Sheets, Construction Methodologies, testing and commissioning Procedures, operation and maintenance Manuals and Instructions, equipment and spare part lists etc) shall be submitted in accordance with the approved Design Submittal Plan, which is referred to in paragraph 3.4.

The designs shall be submitted in due time so that their contractually scheduled final approval can take place prior to the foreseen -in accordance with the Contractor’s approved time schedule of works- commencement of works.

The review on each submitted design shall be completed within **thirty (30)** calendar days and shall be transmitted to the Contractor with a Review Code, in line with paragraph 3.3.

Within **thirty (30)** calendar days as of the receipt of a design coded 2 “APPROVED WITH COMMENTS” or 3 “REVISION AND RESUBMISSION”, the Contractor shall submit the revision of the design to AM.

In view of expediting the design submission approval time, up to two (2) design revisions shall be accepted for each design. If further to the second revision, approval of the subject design has failed to be ensured, then a meeting shall be held between representatives of the Managing Department of the Project, the Projects Engineering Department or any other AM Departments concerned and the corresponding representatives of the Contractor, so that an agreement may be reached on all pending items followed by the immediate final submission and approval of the subject design.

The agenda of the meeting shall be communicated to the parties involved by the Managing Department at least two (2) days prior to the meeting. A List of

GENERAL SPECIFICATIONS

Participants shall be held and the Minutes of Meeting shall be copied to the Contractor in an official manner.

3.3 Design Review Codes

The design review codes shall be as follows:

- Code 1 “APPROVED” or “APPROVED AS NOTED”:
The design is approved. In case of Detailed Design the works may be executed if the comments (if any) are incorporated in the “As Built” documents. In case a resubmission is required, the revised design shall be resubmitted.
- Code 2 “APPROVED WITH COMMENTS”:
The design is approved with comments. The design shall be re-submitted for approval in order to be upgraded to code 1. At DFD level, the works can be executed, on condition that the Contractor takes into account the comments and incorporates them into the construction as well as the “As Built” documents.
- Code 3 “REVISION and RESUBMISSION”:
It is not allowed for the works to be executed.
The design must be revised and resubmitted, taking into account AM’s comments, corrections and notes.
- Code 4 “NO CHECK IS REQUIRED”:
There is no reason for any design review.

3.4 Submission of the Design Submittal Plan

The Contractor shall submit for approval the Design Submittal Plan (DSP) of the project within two (2) months upon contract signing. This shall include all Design Reports, Methodologies, Drawings and all items contained in paragraph 4, which shall be prepared during the execution of the Project, along with the scheduled submission dates; the plan shall also include submittals concerning Testing Procedures for all E/M and railway scopes. In particular, the analysis of the design submission schedule shall also cover the basic scopes (not the individual breakdown) of Tables 4.2 / 4.4 of this Specification and per geographical location, with reference to the scheduled date of their submission. The design submittal schedule shall be in agreement with the Project time schedule to be provided by AM:

- The scheduled sequence of construction and installations.
- The related requirements to design submissions as described in the Design, Performance, Material and Workmanship Specifications.
- The times required for at least one (1) revision/resubmission of the designs, as well as their reviews by AM.
- The logic sequence for the submission of designs, so that there are no designs submitted at times significantly earlier than the corresponding

GENERAL SPECIFICATIONS

works (e.g. submission of MSS for cables at the beginning of the Project) or no submissions are made which need as a prerequisite the approval or at least the submission and review of other design documents, which are considered as prerequisite for the submission of the submission under review.

- Each submitted design/group of designs included in the list of the Design Submittal Plan must include a clear reference to the corresponding design activity of the Time Schedule and refer to its “Activity ID”.

The Contractor’s design submittal plan to be submitted to AM for approval shall include a more detailed breakdown – list of his intended submittals for each technical scope, as they are specified and broken down in the Tables of paragraphs 4.2, 4.4 (without dates or time schedule or geographical unit) in order to ensure a logical volume for each design (see also the following paragraph 3.5.3) as well as the required scheduling on the part of both sides (AM and Contractor). AM’s approval of the submittal breakdown / list does not deprive AM of its right to request additional designs when deemed necessary.

The Contractor shall ensure (through his cooperation with AM) the approval of the designs submission plan within thirty (30) days upon its submission.

Once a year, the plan for the submission of designs shall be revised and resubmitted if modified.

The plan for the submission of designs can be revised and re-submitted at shorter intervals, if it has to be updated.

3.5 Designs Review Procedure

Through formal correspondence, the Contractor shall submit for review, the required designs in accordance with the requirements of the present General Specification, the relevant individual design specifications (and the relevant Performance Specifications, Material and Workmanship Specifications) for each scope and based on the particular requirements of the Project. AM shall review the submissions and shall return them for approval and commenting in line with the review codes (see para. 3.3), the deadlines (see para. 3.2) and the following preconditions:

1. The Designs Submission Plan shall have been approved; otherwise the submittal shall be returned with not review.
2. All designs (each document and drawing) shall be signed by the corresponding approved Project designers. In case of documents incorporating a number of drawings (usually in A4 or A3 size), the name/logo of the designer, as well as the names of the people who prepared the drawings must be shown on the drawing, in line with the requirements of the Design Quality Programs, which are of mandatory application (FEK 928/B/4.07.2003: DIPAD/OIK/501), or the corresponding procedures of the Contractor’s Quality Management Plan complying with the relevant legislative requirement and the relevant standards.

GENERAL SPECIFICATIONS

3. Moreover, the designs must be submitted with the proper thematic content (i.e. designs, MSS, method statements, procedures etc should be clearly distinct), while they should also be diligently structured in terms of volume and contents (splitting designs in several individual submittals or on the contrary submitting several designs under the same submittal should be avoided), rendering, thus, design review practically impossible within the time period due. This requirement is correlated to the detailed submittal breakdown list mentioned earlier in para. 3.4.
4. As regards the MSSs, these shall include the following materials:
Equipment related to the Building Automation & Control System (BACS). For example, materials such as cables, pipes, any kind of supports, etc. The MSSs shall not include integrated systems, especially when parts thereof are provided by different manufacturers. In this case, separate MSSs shall be provided for the individual parts. In the case of integrated Systems, as stated above, all the MSSs for the individual items shall be submitted concurrently in view of ensuring the overall supervision of their implementation.
The above items must be submitted in addition to the corresponding design in the same or another submittal.

The following shall be also valid:

5. If, further to the first general review, the submitted designs are insufficient or deficient to a great extent or are based on erroneous data or have not been signed by the approved project designer or are submitted on a time period which is not compatible with the design sequence, then AM may return these designs to the Contractor as unacceptable without reviewing them. The Contractor should resubmit them corrected and revised, based on the contractual requirements.
6. In case of inadequate or incomplete designs, AM reserves the right to request replacement of the designer.
7. Certain designs or design sections for specialized technical scopes (such as materials, equipment, work methodologies etc) any special analyses,, prepared by foreign firms, if drafted in English, may be checked and approved in this language. Upon their approval and if required by AM, they should also be submitted in Greek. Similarly, with regard to certain submittals of the Contractor on specialized technical scope of works, AM may also provide its comments in English.
8. It is noted that the completeness and correctness of the submitted designs are decisive factors for the smooth preparation and progress of the Project Designs and for the evolution of the Project works within the contractual time schedule.
9. An approved design may be resubmitted with modifications even during its implementation in the Project if significant reasons dictate so, such as

GENERAL SPECIFICATIONS

design failure, change of regulations, coordination requirements, worksite restrictions, non-availability of materials or equipment etc. Such amendments may be requested by AM or be proposed by the Contractor and accepted by AM.

10. If the Contractor intends to propose new materials or items of equipment of improved technology in a specific system, technologically advanced as compared to the specified (e.g. state-of-the-art cables, electronic components or individual items of equipment etc, but not entire systems), which shall satisfy as a minimum the Specifications and the remaining requirements of the contractual documents, as well as the technical, operational and qualitative requirements of the Project without having a negative impact on other sections or systems thereof, then he shall submit them for review and approval without being obliged to file a Request for Technical Deviation and without any alteration to the Lump Sum Price.

4. Description of the scope of the designs

4.1 Introduction

In order to give a better understanding with regard to the scope of the Contractor's Detailed Final Design and the scope, certain lists with the deliverable drawings and the contents of the technical reports for the design are given below.

It is clarified that the purpose of presenting the following drawings and contents of the reports is to depict the organization of the general framework for preparing and presenting the designs. The requirements of chapter 4 constitute the minimum deliverables and do not constitute a complete list exhausting the Contractor's obligations for each design level. In this sense, there might be some differentiations related to the number of the required drawings or their scale or subject matter and content of the individual deliverables (drawings or reports) if this is necessary in order to provide better understanding and presentation of the results of the designs.

It is especially stressed that the present Specification does not make any extensive reference to the content of the Calculation Notes which are included in the Contractor's design deliverables. The calculation note, as required, shall be prepared in accordance with the stipulations of the Project's Design Specifications. No design drawings shall be submitted to AM for review without the respective calculation notes and design reports.

In any case, the Contractor should refer to the documents of specifications for each scope as regards the requirements and the contents of the designs.

If AM requests the submission of additional information or drawings or clarifications for the better understanding of the designs and the facilitation of work, then the Contractor is obliged to provide same.



GENERAL SPECIFICATIONS

4.2 Design Drawings

In the framework of the preparation of the DFD, the following drawings shall be required per scope, as these are presented in the following table. The drawing scales presented in the following tables can be amended by the designer upon his justified proposal and on AM's approval.



**“PROCUREMENT AND INSTALLATION OF THE
BUILDING AUTOMATION & CONTROL SYSTEM (BACS) – PIRAEUS EXTENSION PHASE B”** RFP- 380/20

GENERAL SPECIFICATIONS

DESIGN DRAWINGS		
No.	SCOPE	DETAILED FINAL DESIGN
	Earthing and stray current protection	<ul style="list-style-type: none"> • 1 schematic earthing diagram per location (e.g. station, shaft, etc), taking into consideration the earthing system that has been installed by the main contractor of the Phase B Extension to Piraeus.
	Building Automation & Control System (BACS)	<ul style="list-style-type: none"> • 1 multi-line diagram of the automations panel (one per piece) • 1 singly-line diagram of the network per location • Dimensioning of the panels • System diagram per location • Method of displaying on screen – controls menu, on the basis of the system functions diagram
	Coordination Drawings	<ul style="list-style-type: none"> • The Contractor shall submit all information and DFD drawings required by the systems he will install in order to transfer them to the main contractor of the extension who is responsible for the overall coordination of the designs of the Project. • Project (scale 1:200 or 1:100).

GENERAL SPECIFICATIONS – VOLUME I

4.3 Presentation of Design Drawings

4.3.1 General

The drawings numbering and configuration shall be performed based on Specification «Drawing Office Manual, Project Work Breakdown Structure System and Equipment Codification».

Any possible effort will be made to achieve uniformity in the submitted drawings with regard to their size (e.g. A0 or A1).

In addition, all drawings, sketches and diagrams needed to be printed in color for better understanding shall be also submitted in color.

4.3.2 Detailed Final Design (DFD)

For all design stages, the drawings shall be presented per scope in full detail allowing the construction of works or the installation and commissioning of the equipment with all the relevant details.

Specifically, it will be required to provide the drawings and information related to the Contract systems for the preparation of all final co-ordination drawings in DFD level, by the main contractor of the project, including all aforementioned systems with the finally selected equipment.

As soon as co-ordination drawings are finalized, following their approval by AM, they shall be the final approved drawings for the construction of works and the installation of the equipment.

Special reference should be made to the preparation of typical details for the installation of the systems. Typical details shall be prepared for the entire project and shall apply at any location, as required, without any modifications, in order to ensure technical solution uniformity.

4.3.3 Coordination Drawings

The necessary information must be provided to the main Contractor of the Project for him to prepare the coordination drawings in accordance with the detailed stipulations in GS0900 - “DESIGN ORGANIZATION, MANAGEMENT AND COORDINATION - INTERFACE MANAGEMENT PLAN” and the respective clause of Table 4.2 in this document.

4.3.4 “As-built” drawings

Upon completion of the Project works and/or completion of each individual self-standing section thereof, it will be required to submit for review and approval the “as-built” drawings for each one of the project design scopes.

These drawings will be the drawings of the DFD, including all changes and modifications made during the construction of works and the installation of the equipment complying perfectly with the final form of

GENERAL SPECIFICATIONS – VOLUME I

structures and installations.

Paragraphs 3 and 4 of this Specification describe the method of submission and the number of copies of the “as-built” drawings to be submitted for each one of the project design scopes.

4.4 Design Reports

Within the framework of the Detailed Final Design, the following issues shall be included in the respective reports per design scope, as listed in the table below:

DESIGN REPORTS	
SCOPE	DETAILED FINAL DESIGN
Building Automation & Control System (BACS)	<ul style="list-style-type: none"> • Finalization of all design parameters, final dimensioning and selection of equipment. • Detailed description of the equipment and the operation of the system, including software. • Description of messages and errors generated by the Building Automation & Control System (BACS). • Automation flow diagram (1) per equipment (BSF, UPE, etc). • 1 final I/O list.
Reliability, Availability, Maintainability, Safety (RAMS)	<ul style="list-style-type: none"> • BACS System Assurance Plan (SAP) • Safety Plan (SP) • Safety Analysis • Risk Analyses. • Reliability and Availability Analyses. • Maintainability Analyses. • Repair Analyses. • Plan for RAM Demonstration (RDP) testing • Validating the implementation of Safety. • System Assurance Inspection. • RAM Demonstration Plan (RDP) and tests
Electromagnetic Compatibility (EMC)	See the respective EMC specification, in GS0120.
Operation and Maintenance	Operation and Maintenance Manuals.

GENERAL SPECIFICATIONS – VOLUME I

4.5 Other Design Report Issues

Each design report shall also cover the following topics:

- The designs shall take into consideration the coordination of the designs in combination with other Contractors, as required.
- The preparation of designs shall ensure compatible interface between the Phase B of the Piraeus Extension Project and the existing Metro network – Base Project.
- Ensuring the functional coordination of all E/M and railway systems of the Contract.
- In the location where the line is connected to the already operating line, the methodology and the nature of the connection works or everything else required in order to have the interface implemented, tested and commissioned.
- In the framework of the DFDs, the following items should be submitted by the Contractor for each individual scope of the project:
 - (1) Material Submittal Sheets (MSS)
 - (2) Method Statement
 - (3) Safe Work method as per GS0750
 - (4) Manuals and instructions for the installation of the equipment for all systems
 - (5) Inspection and testing procedures (all phases of inspections and tests, as specified in the contractual documents and Specifications - FAT – IT - SAT – SIT - SPT)
 - (6) Procedures concerning commissioning and trial runs of the system
 - (7) Maintenance and operation manuals and instructions for the system
 - (8) Lists of equipment per individual scope
 - (9) List of the required spare parts.
 - (10) Detailed bills of quantities
 - (11) Training Programs for the involved Personnel
- It shall be required to prepare a Reliability, Availability, Maintainability and Safety (RAMS) design, in line with the respective specification.
- It shall be required to prepare the relevant Health & Safety Plan (HSP) and Health & Safety File (HSF), as per the applicable legislation and GS0750.
- Especially, as regards the Material Submittal Sheets (MSSs), if the submissions are incomplete or if additional data or clarifications are required, then AM shall request the Contractor all information required aiming at supplementing each initial submission; upon the submission of the information required, AM shall approve the pertinent MSS.

GENERAL SPECIFICATIONS – VOLUME I

4.6 Field Change

The Field Change is determined as a local and technically equivalent action due to deviation from the approved DFD, which the Contractor intends to implement during the installation of the Systems, at no impact on the Project Cost or Time Schedule. Field Changes are usually required for construction or practical purposes on site of the Project which could not have been foreseen at the project’s design phase.

Further to the Contractor’s request, it shall be submitted through standardized form to AM’s Integrated Managing System (see Drawing Office Manual, Project Work Breakdown Structure System and Equipment Codification) at the worksite, as well as through the official correspondence addressed to AM. Field Changes shall be executed further to the approval of the respective Contractor’s requests by AM.

The Field Change shall always be accompanied by a justification regarding the necessity of the specific change, a documentation technical report, the possibly required relevant calculations along with the respective drawings/sketches, any other technical information deemed necessary, depending on the nature of the proposed change, as well as the Designer’s view, if required, regarding the efficiency and completeness of the change, in relation to the construction item, as well as the long-term safety of the entire Project.

All Field Changes shall be incorporated into the “As Built” drawings.

In any case, all Field Changes in a Project shall be recorded in a relevant log bearing the required codification (per location, etc, see Drawing Office Manual, Project Work Breakdown Structure System and Equipment Codification).

It is noted that the last update of the aforementioned form, as it will be configured by AM, should be properly incorporated in the Contractor’s Quality Management System.

4.7 Non-Conformance Report

The Non-Conformance Report (NCR) is the Report submitted by the Contractor through a standardized form to AM’s Integrated Management Plan (see Drawing Office Manual, Project Work Breakdown Structure System and Equipment Codification) at the worksite and through the official correspondence to A.M.. The subject report shall be prepared by the Contractor either on his initiative or further to the Supervising Engineer’s suggestion in case there is improper utilization/not utilization of non approved materials / equipment in the worksite as required, or in case of defective work, which is not in compliance with the Project Specifications or with the already approved designs of the Project. Moreover, the Non-Conformance Report refers to deviation, defect or to negligence, in general, as compared to the Contract, Standards, Regulations and possible instructions given by the Service. In the framework of the Non-Conformance Reports, the impact of the work quality is evaluated, the required corrective actions that the Contractor must implement are indicated, and the prescribed remedy deadline along with the person in charge to apply same are indicated. The NCR shall be accepted for specific technical reasons by the Service or shall be justifiably rejected, due to further required actions (e.g. additional corrective measures) and/or settlement on the basis of the contract.

GENERAL SPECIFICATIONS – VOLUME I

The Contractor is responsible to issue and submit a Non-Conformance Report whenever AM requested so and for any reason whatsoever within one-week.

In any case, all Non-Conformance Reports in a Project shall be recorded in a relevant log bearing the required codification (per location, etc, based on Drawing Office Manual, Project Work Breakdown Structure System and Equipment Codification).

It is noted that the last update of the aforementioned form, as it will be developed by AM, should be properly incorporated in the Contractor’s Quality Management System.

4.8 Technical Deviation

Technical Deviation means the deviation from the contractually foreseen Design, Materials and Workmanship Specifications or the Performance Specifications that the Contractor may propose further to the submission of the relevant request in the standardized form to AM’s Integrated Management System (based on Drawing Office Manual, Project Work Breakdown Structure System and Equipment Codification). Technical Deviations can be submitted in the event of ascertained inconstructibility, failure to find materials, means/equipment, laboratories etc, in line with the provisions of the contract.

The Request for Technical Deviation (RTD) shall be accompanied by a report to include the following: sufficient documentation of the reasons for the failure to comply with the provisions of the contract; comparative technical report between the proposed solution and the solution foreseen by the contract (clear advantages or at least, its equivalence, as compared to the contractual requirement); reference to the adequacy and completeness of the proposed solution, its compliance with the remaining specifications of the Project and its compatibility with the entire Project. The RDT shall also include analysis and documentation of the cost difference between the proposed solution and the solution foreseen by the contract, if any, as well as impact of the proposed solution on the Project Time Schedule.

The implementation of the subject Technical Deviation calls for the submission of a relevant Detailed Final Design, in line with the respective articles of the Design Specifications, along with A.M.’s review and approval. The Technical Deviation must be submitted and approved by A.M. prior to the submission of the (corresponding) Detailed Final Design and shall not concern design assumptions.

For the submittals falling under the stipulations of paragraph 3.5.10, no Request for Technical Deviation is required.

In any case, all the Technical Deviations in a Project shall be recorded on the relevant log bearing the necessary codifications (per location, etc based on Drawing Office Manual, Project Work Breakdown Structure System and Equipment Codification).



**“PROCUREMENT AND INSTALLATION OF THE
BUILDING AUTOMATION & CONTROL SYSTEM
(BACS) – PIRAEUS EXTENSION PHASE B”**

RFP- 380/20

GENERAL SPECIFICATIONS – VOLUME I

It is noted that the last update of the aforementioned form, as it will be developed by AM, should be properly incorporated in the Contractor’s Quality Management System.

GENERAL SPECIFICATIONS – VOLUME I

GS0400 PROJECT MEETINGS

1. GENERAL

1.1 This Article describes the project meetings procedures. The meetings scheduled by AM for discussion and resolution of issues related to the Project shall be attended by representatives of AM, the Contractor, Agencies/Organizations and/or other involved Services, and/or other AM Contractors, as required each time and according to the stipulations of the following paragraphs.

1.2 The meetings shall be called and chaired by AM. The agenda shall be communicated by AM to the parties involved at least two (2) days before each meeting takes place. A List of Attendants shall be kept, while the Minutes of Meeting shall be copied to the Contractor officially. The Minutes of Meeting shall be drafted by AM. They shall be signed by AM’s representative, the Contractor’s Project Manager or Managers of Electromechanical Works and representatives of other Organizations, Bodies, Services or other AM Contractors, if required. In relation to Health and Safety Meetings, applicable shall be the requirements of the respective specification of this document.

1.3 The meetings shall be held at the Contractor’s Site Office, unless otherwise specified by AM.

1.4 The purpose of these meetings is to resolve technical and procedural matters and, thus, any reference to contractual issues does not establish any obligation for AM and clearly does not amend the Contract. The positions concerning contractual issues shall be communicated through regular mail.

2. INITIAL MEETING

After receipt of the required signed Contract Documents AM will schedule the initial meeting to be held at its premises. The purpose of this meeting is to introduce AM representatives for Health and Safety, quality assurance, quality control, construction management, time schedule, engineering etc to the Contractor’s counterparts, his representatives, get acquainted with them and establish lines of communication among these representatives.

3. KICK-OFF MEETING

3.1 AM shall schedule an kick-off meeting within 15 days after the Contract signing date to be held at its premises.

3.2 Participants

The meeting shall be attended by:

- Contractor’s representatives:
 - The Chief of works related to the Building Automation & Control System (BACS).
 - The Chief of engineering works.
 - The Safety Coordinator, the Worksite Managers and any other personnel deemed necessary.
- AM representatives.

GENERAL SPECIFICATIONS – VOLUME I

- Representatives of other Agencies, Organizations, Services involved in the Project, if deemed necessary.

3.3

Items for discussion:

- Introduction of attendees and description of their responsibilities.
- Time Schedule (Submission of the Project Time Schedule, deadlines of other submissions in line with the contract documents, Design Submissions Plan, commencement of the execution of works etc).
- Issuance of any kinds of permits.
- Worksite areas, worksite offices and installations.
- Coordination between representatives of AM, the Contractor, and other Agencies/Services or other AM Contractor's for the execution of other works.
- Quality Control, Quality Assurance, Health and Safety.
- Procedures for the preparation and submission of Project Payment Certificates.
- Project Data Management System.
- Other issues, as required on a per case basis.

4.

PROGRESS MEETINGS

Progress meetings shall be classified in:

- i. Construction Progress Meetings
- ii. Progress Meetings of the Managing Department

4.1

Construction Progress Meetings

The Construction Progress meetings shall be held every two weeks. The representatives mentioned in para. 3.2, whose presence is required based on the Agenda, shall attend those meetings. The subject meetings will be held at the Contractor's central worksite office. AM may call additional meetings.

4.1.1

The Agenda for construction progress meetings shall be prepared by AM and shall include, indicatively but however being limited to, the following:

- Introduction of attendees and fields of responsibility.
- Review of minutes of previous meetings, amendment of minutes if necessary, and acceptance of minutes.
- Review of the approved Time Schedule of the Project (progress of executed works per location or per system of the Project, adherence to the contractual deadlines, comparison with the approved time schedule, slippage, impact of any changes, presentation by the Contractor of measures for the recovery of delays, delivery of equipment, Designs Submission Plan etc).
- Preparation by the Contractor and distribution to the attendees of a rolling detailed time schedule of works extending over a period of 4 weeks (one week overlapping) and discussion on this issue.
- Any issues related to Quality, Environment, Health and Safety and methods related to their management.

GENERAL SPECIFICATIONS – VOLUME I

- Construction, engineering related issues, assessment of the progress made towards their resolution and pending items, if any.
- Other issues as required on a per case basis.

4.1.2 Each of the inquiries and issues raised during these meetings shall be answered, when possible, during the meeting; those not answered during the meeting shall be resolved after the close of the meeting.

4.1.3 The minutes of construction progress meeting shall be prepared by the AM and signed by the Contractor’s and the Managing Department’s Representatives.

4.2 Progress Meetings of the Managing Department

The Contractor shall attend the progress meetings of the Managing Department, which are held as a minimum on a monthly basis at a location and time defined by AM.

The frequency of the said meetings shall be modified when deemed necessary by AM. These meetings shall be attended by the representatives mentioned in paragraph 3.2.

5. HEALTH AND SAFETY MEETINGS

With regard to Health & Safety issues, meetings shall take place as per the article 28 of Conditions of Contract (CC) .

6. CO-ORDINATION MEETINGS

6.1 Coordination meetings shall be called by AM whenever deemed necessary. During these meetings, any issues related to designs and works of all agencies involved in the execution of the Project (Contractors of other AM related works, Services/Agencies/Organizations etc) shall be discussed, coordinated and settled with a in order to ensure smooth execution of all Project works in line with the approved time schedule.

6.2 Attendees

The meetings shall be attended by:

- Representatives of the Contractor: The Project Manager, the Worksite Managers or their authorized representatives, Engineers and any other persons whose presence is required as per the Agenda.
- AM representatives.
- Representatives of other Agencies/Services involved in the Project, if deemed necessary.

6.3 The Agenda for the Co-Ordination Meetings shall be prepared by AM and shall include, indicatively but however being limited to, the following:

- Introduction of attendees and fields of responsibility.
- Review of minutes of previous meetings, their amendment if necessary and acceptance.
- Identification of interfaces, co-ordination of design, coordination of works and time schedule and review of design submittals, schedules. The

GENERAL SPECIFICATIONS – VOLUME I

Contractor shall make available an updated detailed time schedule showing all interfaced activities related with and subject to coordination.

- Discussion of upcoming work phases.
- Other issues as necessary, on a per case basis.
- Scheduling of subsequent meeting, as required.

Each of the inquiries and issues raised during the meetings shall be answered, when possible during the meeting; those not answered during the meeting shall be resolved, after the close of the meeting.

7. MEETINGS ON ENGINEERING ISSUES

The Meetings on Engineering Issues shall be held at a place and time specified by AM. The frequency of these meetings is related to the engineering issues that arise and shall be held as deemed necessary by AM.

They serve as a communication channel among the designer engineers and their purpose is to solve any engineering issues and provide coordination of designs necessitating the participation/coordination of additional competent sections in order to ensure smooth execution of all works.

7.1 Attendees

The meetings shall be attended by the Representatives of the Contractor:

- The Head of engineering works.
- Design Engineers.
- Other representatives of the Contractor whose presence is required on the basis of the Agenda.
- The respective AM representatives.

GENERAL SPECIFICATIONS – VOLUME I

GS0410 TRAINING

1. TRAINING REQUIREMENTS

The Contractor shall train the authorized Personnel Company/Operations Agency of the Athens Metro on the operation and maintenance of the systems installed at Phase 2 of the Piraeus extension, in the OCC and elsewhere required.

This authorized personnel shall include the Operation/Maintenance instructors and personnel, Operation Control Centre (OCC) staff, Station Masters, Technical Supervisors, System Engineers, Line Operators and the entire personnel who will require training in operational, technical matters according to their duties.

2. TRAINING OBJECTIVES

The content and duration of the training programme shall be such that personnel trained by the Contractor will be able to operate and maintain the equipment and systems as designed and installed with maximum availability, reliability and safety in an economical manner.

Training objectives shall be clearly defined by the Contractor, for each trainee post, including the instructors. The contractor shall develop a pass-fail criterion for each person receiving training in his or her respective discipline. It shall be the contractor’s responsibility to ensure perfect training to all participants.

3. SELECTION OF TRAINEES

3.1 The Contractor shall submit for the approval of AM the numbers of staff per field, including each System Instructors, for whom training is suggested.

3.2 The Contractor shall submit measurable criteria for each trainee post, indicating the respective required qualifications to cover this post, such as, indicatively:

- a) Level of education.
- b) Skills and knowledge, skills and any special aptitudes.
- c) Oral and written proficiency etc.

3.3 Based on the above criteria, A.M. and Operation Company/Agency will select the candidates to be trained and shall communicate their names to the Contractor not less than one month before the start of their training.

4. METHODS, TOPICS, LOCATIONS/MEANS, PERSONNEL AND PROGRAM OF TRAINING

4.1 The training shall be planned and carried out in the appropriate manner for each work position and shall consist of:

- a) Off -the-job, classroom theory and practice.
- b) Practical on-the-job training in operator and equipment rooms, in technical rooms as well as in tunnels and in the Depot.
- c) Each trainee shall be granted a certificate after passing an evaluation examination certifying that he/she is properly trained. In case of critical activities for the safe operation of the System, A.M. can request a training certificate from an independent notified Railway agency.

GENERAL SPECIFICATIONS – VOLUME I

- 4.2 The Contractor shall submit for the approval of A.M. six (6) months prior to commissioning, program and syllabus of training and procedures for monitoring the progress of the training program and the individual performance. The program shall clearly specify the commencement and completion dates and number of trainees for each training course. The program shall clearly identify whether the training is performed in a classroom (off the job) or in the equipment room (on-the-job).

Syllabus shall clearly indicate as minimum the following:

- a) Course title and objectives.
- b) Course content.
- c) Location of training course.
- d) Methods of training.

Methods for monitoring training progress shall consist of:

- a) Theoretical tests.
- b) Practical tests.
- c) Progress reports.

The training program shall be coordinated with the testing, commissioning and trial run schedule.

- 4.3 Records of trainee's progress shall be kept up-to-date and made available to A.M. discipline supervisor and his representative for examination when required to do so.
- 4.4 Copies of individual trainee's records showing all test results and reports of progress shall be transmitted to A.M. and to Operation Company/Agency on final completion of each training course or attachment.

5. CONTRACTOR'S TRAINING STAFF

- 5.1 For all training, both theoretical and practical, the Contractor shall ensure that qualified staff has been employed as instructors to train AM's staff and future trainers. CV's of the proposed trainers of the Contractor shall be sent at latest three (3) months prior to the start of the training to AM for approval.
- 5.2 Where trainees are assigned to the Contractor (or his Subcontractors) for the purposes of job related training, all such trainees shall be properly supervised and monitored by a qualified training supervisor to ensure that each trainee has the best opportunity to benefit from the theoretical and practical training.

6. TRAINING LOCATIONS

- 6.1 The training shall be carried out at such locations where the greatest benefit for trainees may be gained. This may be in Greece or abroad, at places of manufacture, assembly or testing, or at such other locations as may be necessary. All locations of training shall have been previously approved by AM.
- 6.2 The Contractor shall foresee dedicated accommodation for training within the Metro environment of a type suitable for use as a classroom or lecture room. Facilities shall include, but not be limited to:

GENERAL SPECIFICATIONS – VOLUME I

- a) Sufficient number of classrooms or temporary classrooms throughout the training period.
- b) Sufficient desks and chairs per class room.
- c) Large table and chairs for lecturers.
- d) Visual aids, including video player/monitor, overhead projector/screen, large white board, flip chart easel etc.

The use of the planned training facilities will be acceptable to AM provided that safe access and adequate environmental conditions are ensured.

For certain training courses the Contractor might be requested by AM to carry out the training abroad at the Suppliers premises or at Metro networks where similar systems are in operation.

7. TRAINING EQUIPMENT

- 7.1 In general, the Contractor shall use installations specifically set aside for training purposes. However, he may use subject to AM approval, existing installation, tested or commissioned for the training of the Operation Company/Agency, when no other such Plant is available. The Contractor shall not use for this purpose spare parts that are to be delivered to AM.
- 7.2 The Contractor shall provide such written or other training material, samples, models, sections of equipment items, slides, films and other instructional material as may be necessary for training. Such materials shall remain with A.M. and Operation Company/Agency at the end of the training program.
- 7.3 The supply of equipment and materials by the Contractor shall be sufficient throughout the training course for its successful implementation.

8. EVALUATION

- 8.1 The Contractor shall:
 - a) Be responsible for the successful completion of the training course, ensuring the delivery of the best possible training to the personnel to be trained.
 - b) Submit for AM's approval the procedures for the evaluation and certification of the trainees' knowledge and skills in relation to the requirements of the training scope.

9. TRAINING DURATION

Duration of each training course shall be proposed by the Contractor according to the requirements of the training scope and shall be approved by AM. During System Integration Tests, Trial Run and during the first year of revenue service, the Contractor shall perform training courses in the Metro system areas and installations regarding system trouble shouting and maintenance work, depending on its requirements.

GENERAL SPECIFICATIONS – VOLUME I

GS0420 TESTING AND COMMISSIONING

1. General

The Contractor shall perform all necessary testing, including operation tests, in order to ensure satisfactory operation of the completed system and compliance with the requirements of the Performance Specifications.

All Inspections, Testing and Commissioning with reference to the on site presence of representatives of the Contractor and AM, the inspection criteria and the control points shall be clearly identified in the Project Quality Plan. The Contractor shall submit the Project Quality Plan to AM for approval.

The Contractor shall carry out all tests in the presence of AM’s representatives in accordance with the approved Quality Plan for the specific equipment of the Project.

The Contractor shall give to AM not less than three (3) working days advance notice (in writing) for tests to be carried out in Greece and ten (10) working days for tests to be carried out abroad prior to any inspection, testing and/or commissioning for AM representatives to witness the subject tests. If the Contractor fails to adhere to this requirement, AM may at its own discretion request repetition of the test in its presence, while the relevant expenses shall be borne by the Contractor.

Testing procedures shall be in accordance with the requirements of this section, the Performance Specifications and the applicable Standards, as deemed necessary, to ensure satisfactory system performance.

Regarding the requirements for inspection and testing of the equipment, whether at the place of manufacture or on site, AM shall liaise with the Contractor regarding the timing of the tests and the necessary arrangements to be made for their implementation and their eventual interface with other associated systems.

Tests at places of manufacture shall be witnessed by AM inspectors and shall be grouped together, so that as many tests as possible can be witnessed during each visit. Factory acceptance tests outside Greece require at least two (2) weeks advance notice.

The Contractor shall submit for approval by AM a detailed travel schedule of the inspectors, including proposed hours of departure and return, as well as a detailed schedule of the factory inspection procedures.

It is noted that airlines selected for the transportation of the representatives of the Contractor and AM must be included in IATA’s list for safety reasons, while the shortest itinerary must be proposed.

All testing related expenses shall be borne by the Contractor, including any re-checking expenses necessary due to defects or failure of equipment, in view of meeting the requirements of the Contract.

All tests shall be conducted on site of the Project and shall be carried out based on the direct cooperation among the Contractor and the main Contractor of Phase B of the Piraeus extension, with any other eventual Contractors, as required (e.g. Contractor of the fare collection system) and AM.

GENERAL SPECIFICATIONS – VOLUME I

2. Contractor’s Organization

The Commissioning Team shall coordinate all test and commissioning activities between the Contractor’s various disciplines, the training activities and other related activities, if any. The Commissioning Chief shall lead the Commissioning Team and shall coordinate test and commissioning activities in cooperation with AM.

The Contractor and the representative of AM’s responsible Managing Department as regards commissioning shall participate in periodical meetings organized by AM and in any other meeting requested by AM. The Contractor shall submit weekly progress reports on the progress of all test and commissioning activities and shall notify AM on all problems discovered during the tests.

The Contractor’s Commissioning Team shall include one Security Team to ensure safety of the persons involved during testing and commissioning until the end of Trial Run.

As regards on site access during testing and commissioning of energized systems, a strict access control system shall be implemented by the Contractor in cooperation with the main Contractor of Phase B of the Piraeus extension.

The representative of the responsible Managing Department on commissioning shall coordinate, on behalf of AM, the testing phases with regard to the performance and the commissioning of the system.

3. Schedule of Tests

Three (3) months prior to the execution of any test whatsoever, the Contractor shall submit to AM for approval a Plan of Tests with the details of the tests required as per the contract documents.

No later than four (4) months prior to commissioning, the Contractor shall submit to AM for approval the Commissioning Time Schedule which will comply with the approved Time Schedule of the Project and shall ensure that completion, testing, and commissioning of the system is carried out without hindrance and in a safe and satisfactory manner. The Time Schedule for Commissioning shall be in accordance with the respective Time Schedule of the main Contractor of the extension, who shall coordinate all testing related activities on site of the Project.

The Test Schedule shall be periodically updated, if required, and shall contain all test activities from the commencement of Factory Acceptance Tests (FAT) until Trial Run (TR).

Together with the procedures and based on the approved Time Schedule, the Contractor shall submit four (4) copies of the Contractor’s detailed Commissioning Schedule showing testing and commissioning of the system. The Contractor’s Commissioning Schedule shall show in detail the interfaces of the system and the training activities.

4. Test Procedures

All test procedures shall be submitted at least three (3) months prior to the performance of any tests. Test procedures shall clearly present the extent of testing covered by each submission, the method of testing, acceptance criteria, the relevant drawing status and the relevant test location.

GENERAL SPECIFICATIONS – VOLUME I

The Contractor shall provide for AM’s approval up to five (5) copies of his proposed testing and commissioning procedures.

No tests shall be carried out without an approved test procedure. The Contractor shall be fully responsible for all consequences arising in the event of delayed performance of tests due to non timely submission of test procedures.

The procedures shall be properly subdivided as regards the various parts of the System provided under the Contract documents and shall cover all required tests.

5. Test Instrumentation

All test instruments used during the testing and commissioning phases shall have been accredited by independent accreditation laboratories.

Calibration test certificates shall be submitted to AM for approval in the framework of the testing procedures.

All test instrumentation shall carry a self-adhesive calibration identification label, clearly identifying the accreditation date, the serial number of the equipment and the accreditation expiry date.

6. Commissioning Lots

It shall be permitted, if required for commissioning purposes, to divide the primary systems into a specified number of functional sub divisions called “Commissioning Lots”.

A commissioning lot is subject to the following constraints:

- a) **Interfaces with other Lots:** The commissioning lot should be as independent as possible and have the least possible interfaces with other lots.
- b) **Geographic Location:** A commissioning lot shall occupy a restricted geographical area, which is relatively small compared to the size of the primary system to which it is attached.
- c) **Time Schedule for the Installation of the Equipment:** The size of the commissioning lot is partially determined by the progress of the systems installation.

Each commissioning lot shall have a unique identification code, which shall be entered onto every testing and commissioning sheet.

7. Testing and Commissioning Phases

For commissioning purposes, the following phases must be delineated:

- a) **Factory Acceptance Tests (FAT):** These tests are to be performed at the manufacturing plants of the various equipment items before shipping for further use in the Project.
- b) **Installation Tests (IT):** Visual inspection of all equipment, cables and earthing tests to demonstrate that the equipment has been installed in accordance with the approved design and is safe to be energized with permanent power.

GENERAL SPECIFICATIONS – VOLUME I

- c) **Stand Alone Tests (SAT):** Test of entire systems separately to prove functionality and compliance with the Performance Specifications.
- d) **System Integration Tests (SIT):** Tests to prove functionality of the different systems together, with emphasis on the technical interfaces between the different primary systems of the Contractor. The SIT phase includes tests with train movements at low speed.
- e) **System Performance Tests (SPT):** Test to prove the overall functionality of all independent systems already commissioned. This includes proof of compliance with the entire performance specifications system for all systems involved. The time period to carry out the System Performance Tests is called **System Performance Test Phase**. The duration of the System Performance Test Phase shall be submitted by the Contractor to AM for approval.
- f) **Trial Running Tests (TRT):** Tests to prove the overall functionality of the entire Metro as a system. This includes proof of compliance with the operational system performance and RAMS specifications. The time period to carry out the Trial Running Tests is called **Trial Running Phase**. This period should be at least one (1) month long and it shall take place during the normal operation hours and with predetermined headways, with no passengers on board.

All tests to be executed on site of the Project, i.e. falling under categories b) to f) above, shall be carried out based on the direct cooperation among the Contractor, the main contractor of the extension, any other contractors if required (e.g. contractor of the fare collection system, new rolling stock) and AM, as regards their scheduling and execution.

At the end of the identified test phases, the test results will be formally reviewed with AM. At this review stage, the formal punch list shall be created, which shall identify any deficiencies and/or deviations from the approved detailed design for the installation, testing and performance of the equipment and/or system.

The Contractor shall set up and maintain a database, which shall contain the punch lists per geographical section (e.g. station, shaft etc) and technical scope. As a minimum, each punch list shall have a unique identification code compatible with the codification of the contract documents, a full description of each punch list item, the date that it has been recorded, the responsible person for its clearance and clearance date once the punch list item has been cleared.

The Contractor shall be responsible for the preparation of testing and commissioning procedures and reports, and the performance of Systems Integration Tests and Systems Performance Tests for those systems included in his contract.

8. System Integration Tests

In the period of the SITs, the Contractor, in cooperation with the main contractor of the Phase B of the Piraeus extension project, as well as other contractors of the Project, if required, shall perform all required tests to ensure that all interface related problems between Project systems have been successfully solved and that the Metro system can operate smoothly. The Contractor shall rectify any deficiencies and faults identified during tests.

GENERAL SPECIFICATIONS – VOLUME I

The SITs shall focus on demonstrating that the various systems of the Project can properly operate together.

The individual tests to be undertaken in the framework of the SIT shall demonstrate proper and safe functionality, including the interfaces of each system, e.g. correct power supply and data transmission between systems shall be confirmed.

The System Integrated Test shall test all the functional modes of systems and equipment, including, as a minimum Normal Operation, Degraded Mode Operation and Emergency Operation (without damage of the equipment).

Additional tests shall be performed in order to demonstrate compliance with the defined electromagnetic compatibility criteria.

After every successful SIT and prior to the commencement of Performance Testing, all safety related faults shall have been rectified; the Contractor shall submit to AM the Systems Integrated Test Certificate for countersignature for the systems included in this Contract.

The person responsible for the coordination of the necessary actions, the scheduling and execution of SIT tests shall be the main Contractor of Phase B of the Piraeus extension. The Contractor of this contract shall have the obligation to provide every necessary information and resources to assist in the execution of the subject tests to the extent of his responsibility. The appropriate representatives of the Contractor of this Contract shall be present during all SIT tests and shall transmit, upon completion of the subject tests, any related information and report requested by them concerning their systems, to the main contractor of Phase B of the Piraeus extension responsible for coordination.

9. System Performance Tests

During the System Performance Tests, the Contractor shall perform all required tests to ensure the performances of the entire system and every subsystem as regards reliability, availability and smooth operation of the Metro System. The Contractor shall rectify any deficiencies or faults to arise during tests.

The Performance Test shall focus on certifying that the performances of the various systems of the Project and the entire system can ensure proper and reliable operation and that they are sufficient regarding Trial Run.

The person responsible for the coordination of the necessary actions, the scheduling and execution of SPT tests shall be the main contractor of Phase B of the Piraeus extension. The Contractor of this Contract shall have the obligation to provide every necessary information and resources to assist in the execution of the subject tests to the extent of his responsibility. The appropriate representatives of the Contractor of this Contract shall be present during all SPT tests and shall transmit, upon completion of the subject tests, any related information and report requested by them concerning their systems, to the main contractor of Phase B of the Piraeus extension responsible for coordination.

10. Trial Run

During Trial Run, the Contractor shall certify that the entire system and every subsystem of this Contract is acceptable for revenue service and meets the

GENERAL SPECIFICATIONS – VOLUME I

requirements regarding reliability, availability and operability and that the Metro system can operate in compliance with the operation procedures provided by the Contractor for the scopes of work included in this Contract.

During Trial Run, normal operation and emergency operation adequacy shall be demonstrated and security drills shall be performed.

The Contractor shall demonstrate the maintainability of the system during off-service hours of the Metro operation (Engineering Hours) in compliance with the provided maintenance procedures.

The person responsible for the coordination of the necessary actions, the scheduling and execution of the TR shall be the main contractor of Phase B of the Piraeus extension. The Contractor of this Contract shall have the obligation to provide every necessary information and resources to assist in the execution of the subject tests to the extent of his responsibility. The appropriate representatives of the Contractor of this Contract shall be present throughout the TR and shall transmit, upon completion of the subject tests, any related information and report requested by them concerning their systems, to the main contractor of Phase B of the Piraeus extension responsible for coordination.

At the end of the Trial Run period, AM together with the Contractor and the main contractor shall decide whether the system is ready for revenue service or an extension of the Trial Run period is required. An extension of the Trial Run period will be required in case:

- The system has not been demonstrated as sufficiently safe, available or reliable.
- The system has not been demonstrated as sufficiently maintainable.
- The Trial Run has been interrupted for more than eight (8) hours.

11. Test Reports

During the execution of the tests, the Contractor shall prepare the relevant reports and shall keep the required records of design, installation and testing, as these may be required, in order to demonstrate that the respective Specifications have been met, that the statutory requirements have been achieved, and that approval has been given for the operation of all parts of the System. Such reports or records shall be adequate to enable each part of the System to be commissioned and must meet the requirements of the regulations and the relevant requirements for approval by AM.

The Contractor shall prepare and forward to AM an original and three (3) copies of a Test Report within fifteen (15) days upon completion of each test.

If AM accepts that the tests have been carried out in accordance with the Contract and the approved test procedure, AM's representative will sign for this part of the test on the appropriate test sheet. Once the relevant signatures of AM are obtained for all parts of the test, then the test is considered successful and the Contractor shall issue and submit to AM the appropriate test report.

Before commencement of SPT and TRT tests, the Contractor shall set up a file entitled “System Tests & Commissioning” for each system falling under this Contract, which shall contain as a minimum the following required information:

1. List of Commissioning Lot Numbers (by Location).

GENERAL SPECIFICATIONS – VOLUME I

2. Diagram of Commissioning Lot Logic.
3. Installation Test Reports (IT) (by Lot).
4. Stand Alone Test Reports (SAT) (by Lot).
5. System Integration Test Report (SIT).
6. Punch list.
7. Log of Field Change Requests (FCR's).
8. Log of Non Conformance Reports (NCR's).
9. Log of all Requests for Technical Deviation.
10. Log of all Planned Preventative Maintenance (PPM) including Repair Log.
11. List of all “As-Built” Drawings, Specifications and Material Submittal Sheets (MSS).
12. List of Spare parts to be delivered by the Contractor.
13. List of all Special Tools to be delivered by the Contractor.
14. List of Operation & Maintenance Manuals.

When the “System Tests & Commissioning” file is complete, the Contractor shall submit to AM five (5) copies within one (1) month upon completion of the tests.

The Contractor shall prepare a separate “Performance Tests and Trial Run” file for the SPT and TRT phases for the scopes of work included in this contract.

GENERAL SPECIFICATIONS – VOLUME I

GS0430 SPARE PARTS

1. PROJECT CAPITAL SPARE PARTS

Project capital spare parts are those which are defined in the Specifications and the other Contractual documents and which are included in the Lump Sum Price (LSP). Such spare parts concern the entire Project, whose supply and delivery to AM are to be completed by the Contractor not later than the inception of Project tests, on a per case basis.

2. WARRANTY PERIOD CAPITAL SPARE PARTS

Warranty period capital spare parts are the spare parts required for repair of defects, faults, poor workmanship and other deficiencies due to the Contractor and falling under his contractual obligations throughout the three-year warranty period of the Project and which are included in the Lump Sum Price (LSP). The Contractor shall be responsible for the expenditure of storage for those spare parts and for their availability.

3. CONSUMABLE SPARE PARTS AND MATERIALS

Consumable spare parts and materials are the equipment parts and materials undergoing wear during the normal use of the Project and, therefore, requiring replacement at predetermined time intervals for normal operation of the systems installed and set into operation.

The consumable spare parts and materials are defined in the Maintenance Manuals of each system as they are to be submitted by the Contractor and approved by AM. The supply of the consumable spare parts is not included in the Contractor's obligations.

4. REQUIREMENTS FOR SPARE PARTS AND SPECIAL TOOLS

Prior to the commencement of the Project's Trial Run, the Contractor shall submit to AM a list of proposed spare parts covering the operation of the Project for a period starting with the project's commissioning until up to three (3) years after the end of the warranty period. This list shall cover capital and consumable spare parts with reference to the longest warranted delivery time from the day an order has been placed. The spare parts shall be delivered to the Contractor before the project's commissioning.

The three-year warranty period of the Project shall cover the total quantity of the spare parts stored in AM's storage areas. Any spare part found defective or proven to be defective during its use shall be immediately replaced by the Contractor.

For all categories of spare parts the Contractor shall organize his list, in such a way as to allow the Company/Operations Agency to use the codification of the spare parts on the basis of an electronic spare part management system available to him. AM shall provide the related information.

The Contractor shall warrant that all Manufacturers/Suppliers of the equipment to be used in the Project can provide the necessary spare parts for a period of fifteen (15) years after the end of the warranty period of the Project as a whole.



**“PROCUREMENT AND INSTALLATION OF THE
BUILDING AUTOMATION & CONTROL SYSTEM
(BACS) – PIRAEUS EXTENSION PHASE B”**

RFP- 380/20

GENERAL SPECIFICATIONS – VOLUME I

The Contractor shall provide the special tools and software required to carry out maintenance and repair of the systems that he has installed. The cost for their supply is included in the LSP.

GENERAL SPECIFICATIONS – VOLUME I

GS0450 CLEANING WORKS

1. GENERAL

1.1 Description of Work

The Contractor shall be responsible for performing operations necessary for cleanup during the execution of equipment installation works, as well as the final cleaning of the facilities and work sites prior to the acceptance of the Project by AM. The above include cleaning all worksites from his materials, his debris due to the execution of works and waste both at ground floor / ground level as well as at other levels of the stations, shafts and tunnels. The works include provision of all manpower, materials and equipment for cleaning and clearing waste -to the extent of his responsibility- from the area due to many different Contractors involved in the Project, at every worksite.

2. EXECUTION

2.1 Clean up during the execution of works

Each worksite shall be kept in a neat and orderly condition. The Contractor shall provide a general daily cleanup and disposal service for removal of waste and rubbish away from the job site(s) to the extent of his responsibility. This shall include emptying of waste skips and baskets located in the areas used by him at the site(s). Waste and material shall not be allowed to accumulate in any area, particularly in work areas' access points, in shafts and tunnels.

2.1.2 Cleared materials and rubbish shall be removed from the worksite(s), and burying and/or burning the above is not permitted. The Contractor shall take all necessary precautions to protect features forbidden to be removed/destroyed and which are inside or adjacent to the area of the worksite(s) where cleaning works are being performed. Salvaged materials etc. shall be stored in a secure location, approved by AM.

2.1.3 Disposal of waste, solid waste, debris and excavation spoil shall be in a safe, acceptable manner, in accordance with applicable laws and ordinances. All hazardous waste shall be removed and disposed of in accordance with all pertinent laws/ordinances to approved disposal sites.

2.1.4 AM may, at any time during the execution of the works, order a general cleanup of the site(s) as a part of the Work.

2.2 Final Cleaning of Facilities and worksites

Upon completion of works and tests, the Contractor shall thoroughly clean the facilities where works have been completed. All waste and/or non-used materials, debris etc. shall be removed from the worksite(s). All spots, marks, dust, debris, handprints and defacements of every sort, including graffitis due to vandalisms shall be removed using professional cleaning compounds that do not damage the construction, where necessary.

GENERAL SPECIFICATIONS – VOLUME I

GS0460 WORKSITE RECORD DOCUMENTS

1. GENERAL

1.1 Description

The Contractor shall set up an operational and efficient log for the Project data and documents, which will be kept at each individual section (Worksite) of the Project. In particular, the Contractor shall organize files, as well as documents and drawings filing system, so that all contents of the log be kept in independent files with chronological order at appropriate conditions ensuring accessibility at all times for inspection by AM.

1.2 Contents of Worksite Log

The worksite log shall include the following documents and items:

- Contract Documents
- Approved Installation Drawings and Material Submission Sheets (MSSs)
- Installation Method Statements
- Work Orders
- Project Diary, Safety Measures Diary, Diary of Works on a Cost Plus Basis
- Inspection Reports
- Field Test Records, Table showing contractually required tests and executed tests
- Non Conformance Reports, Technical Deviations, Changes on site of the project
- Works progress photos / video recordings
- Project Quality Plan, Health & Safety Plan, Health & Safety File, SODAYE
- Project correspondence

2. WORKSITE LOG DRAWINGS

During the course of construction, the Contractor shall incorporate any deviations from the Detailed Design (DFD) drawings identifying the actual locations to scale on the Detailed Design drawings of the Project Record for the required routings, installed features on walls, or otherwise embedded or concealed. Main routings of pipes and ducts shall be indicated using dimensions and elevations. Any change in the construction elements or any change in the construction related elements deriving from any Field Change as per the stipulations of the Design Requirements GS0200 of this Document or from AM's instruction shall be surveyed and recorded by the Contractor in the Project Record Drawings. Changes in drawings shall be presented in detail, while the Contractor shall follow the procedure regarding the updating of the electronic drawings, which will constitute the Worksite Record and will be documented based on the respective Field Changes.

GENERAL SPECIFICATIONS – VOLUME I

GS0470 MATERIAL HANDLING, GRATING, STORAGE AND PROTECTION AT THE WORKSITES

1. GENERAL

1.1 Description

This article includes specifications regarding general requirements of materials and equipment of the Project system, including their management, transportation and storing.

1.2 Quality of materials

1.2.1 The materials supplied shall be new. Materials and equipment shall be manufactured, managed and incorporated in the Project ensuring that the final product is in accordance with the Contract requirements.

1.2.2 The materials which are to be used shall be of the appropriate category and quality for the performance of the works under the prevailing conditions for installation purposes and shall be resistant to changes of environmental conditions during the works and during operation, without distortion or deterioration of any quality or part and without affecting the areas of the Project where they are intended to be used.

2. LABELS

2.1 Permanent labels indicating the manufacturer / type and all other necessary technical features must be placed on visible areas, in view of identifying the materials/equipment and their proper operation and maintenance. Labels for advertising reasons must not be placed in visible areas.

3. SOURCES OF THE MATERIALS

3.1 AM shall be notified on the proposed sources which will supply all materials and equipment, as specified in the Contractual Documents.

3.2 As regards materials/systems requiring testing, following their approval but no later than thirty (30) days before any test AM shall be informed accordingly in writing.

4. CONSTRUCTION MATERIALS

4.1 Materials shall comply with the standardization requirements shown in paragraph 1.1 of GS0080.

5. METHODOLOGY OF MATERIAL MANAGEMENT

5.1 Unless otherwise stipulated, all the materials and the equipment to be incorporated shall be treated and installed mandatorily according to the manufacturers' instructions. Moreover, they shall be handled and incorporated by specialized workers, who shall have previous experience related to the relevant equipment and materials and who shall have been properly trained / certified, where necessary.

GENERAL SPECIFICATIONS – VOLUME I

- 5.2 The Contractor shall ensure that only the special tools proposed by the manufacturers for the incorporation of the materials and the equipment are used by the personnel.

6. COMPLIANCE CERTIFICATES

- 6.1 The materials shall be accompanied by the certificates that are required by the regulations, e.g. EN 10204, CE-mark, reports of accredited laboratories, type approvals etc.

Hazardous materials (paints, solvents etc) shall be necessarily accompanied by a detailed Material Safety Data Sheet prepared in Greek language.

- 6.2 AM shall demand certificates of compliance with the specifications for any material intended to be incorporated in the Project, as required according to the European and Greek legislation and the Regulations. AM retains the right to demanding a specific class certificate for each kind of materials.

- 6.3 Materials or equipment that do not fall within the aforementioned categories must be accompanied by a documentation of the Manufacturing firm proving compliance with the contractual documents.

- 6.4 Samples of materials that constitute the object of compliance certificates shall be subjected to tests by AM at any time. AM maintains the right to verify the indicated properties for materials falling under the compliance procedures per CE at any time. The fact that the materials are accompanied by certificates does not release the Contractor from his obligation to carry out any foreseen in situ worksite tests.

7. DISPATCH OF MATERIALS AND EQUIPMENT

- 7.1 The dispatch of materials and equipment supplied by the Contractor for the Project shall be made at dates that ensure adherence to the Contract Time Schedule. When the dispatch of a material precedes the prescribed dates, then this shall be stored by the Contractor, in a way that its protection against poor weather conditions, damage and risks can be ensured.

- 7.2 Where AM supplies the Contractor with materials or parts of same for the Project, these shall be generally sent to the Work Site by AM at a date that would allow adherence to the Contract Time Schedule.

8. MANAGEMENT AND TRANSPORTATION

- 8.1 The materials and equipment shall be protected against braking or increased pressure. Their protruding parts shall be protected with pieces of wood, supports or other approved methods. Materials and equipment shall be protected against dirt and damp by wrapping material or other approved methods. Small pieces should be packed in boxes, palettes or barrels to prevent dispersing and losses. Each package shall, without fail, have a list describing its content.

- 8.2 Loading, transportation, unloading and storing of materials and equipment shall be done in a way ensuring that they would be preserved clean and damage-proof. Dispatches of materials and equipment shall be scheduled in accordance with the Project Time Schedule and shall be coordinated in a way ensuring that they are

GENERAL SPECIFICATIONS – VOLUME I

compatible with the current works and worksite conditions. The materials shall be sent undamaged, in the manufacturer’s packing material (where required), with their indicative labels complete and legible.

9. PACKAGING

- 9.1 Every case, box or packaging hereinafter called “box” should be resistant to decomposition and impenetrable to insects, of robust construction and suitable for the intended purpose of use. The contents of each box shall be protected against water ingress through application of a heavy-duty watertight membrane.
- 9.2 Each box shall have a legible and indelible label in capital letters showing the address, the Contract No. and the international signs, signs on the eventual hazards of the materials, opening points and other necessary signs enabling easy reading and handling of the materials during their transport and delivery in the worksite area.
- 9.3 Each box shall be accompanied by an item list showing the number, label, size, weight and content, as well as any other relevant drawings. A second copy of the aforementioned list shall be included in a watertight enclosure at the exterior side of each box.
- 9.4 Moreover, each box shall have the appropriate labels showing the gross and net weight, the lifting points and other loading-transfer-storage instructions.
- 9.5 Supporting brackets, belts and safety bolts should be provided, where required, so as to avoid movement of the equipment inside the boxes. Loose item bags shall be packaged into cases and shall be clearly labeled with properly secured steel signs where the quantity and the name of the spare part and its serial number or its manufacturer number on the item list shall be engraved.
- 9.6 Any materials fragile to fall and impact must bear a label and the package against fall/impact.

10. STORING AND PROTECTION

- 10.1 Materials shall be stored in a way that would ensure that their quality and suitability for the Project is preserved, that they can be easily checked and that any fire risk is minimized.
- 10.2 A sheltered area equipped with the necessary fire fighting means shall be provided for storing purposes providing protection against weather conditions (humidity, ambient temperature), as required for materials and equipment vulnerable to corrosion and rust.
- 10.3 Industrial materials shall be stored in accordance with the varied instructions of their manufacturers with their relevant labels complete and legible.
- 10.4 Platforms, palettes or wedges shall be utilized for the equipment and the materials that could be damaged when coming into contact with earth or floor. Distances from neighboring surfaces shall be ensured for stored materials that require natural ventilation when they are stored.
- 10.5 Materials that are packed shall be stored in their initial boxes or containers intact.
- 10.6 Materials and equipment shall be protected against damage in the process of their being stored. Spare parts shall be properly packed for storage over

GENERAL SPECIFICATIONS – VOLUME I

prolonged periods without deterioration. Delicate items or equipment shall be properly protected.

- 10.7 Periodic inspections shall be arranged to ensure that the stored materials are preserved in accordance with the conditions prescribed by their manufacturer and that they have not suffered any damage or harm.
- 10.8 Industrial materials must bear on their packaging clearly and in an easily recognizable manner their date of manufacturing and expiry.
- 10.9 Materials with an expiry date should be stored based on FIFO method (First in – First out).
- 10.10 Cable ends and cable entry points into equipment or other similar terminations and openings, including piping ends, shall be thoroughly cleaned and then sealed or blanked off to prevent the harmful ingress of dirt, moisture, insects and provide protection against damage.
- 10.11 The Contractor at his cost shall remove all empty boxes from the Site on regular base after these have been emptied.

11. MATERIALS AND EQUIPMENT SUPPLIED BY AM

- 11.1 AM shall make arrangements in order to send to the Worksite all materials it shall supply for use in the execution of the Project.

The Contractor shall inform AM on the date that the materials should be sent, thus ensuring adherence to the Project Time Schedule.
- 11.2 Materials and equipment which are supplied by AM shall be accepted, unloaded, managed and stored by the Contractor in the worksite. Any materials that are damaged as a result of their handling by the Contractor shall be replaced by the Contractor. Repairs shall be permitted only following AM's approval.
- 11.3 If the Contractor's examination of the materials and equipment supplied by AM and sent to the Worksite shows evidence of losses or damage, the Contractor should immediately inform AM accordingly. If the Contractor does not inform AM of such losses or damage within five (5) calendar days from their delivery at the worksite, it will be assumed that he has accepted the materials without any losses or damage.
- 11.4 The Contractor shall be responsible and shall indemnify AM for all losses or damage of materials supplied by AM, including all defects and deficiencies that could be revealed during their checking performed by the Contractor, five (5) calendar days after the transmittal to the worksite and for all the costs that will be required for the replacement of such materials.
- 11.5 The cost for the loss of materials provided by AM due to their insufficient guarding by the Contractor shall be borne by the Contractor.
- 11.6 Materials and equipment that will be supplied by AM shall not be used for purposes other than those of the Project.

12. ASSEMBLY MARKS

- 12.1 All machinery, equipment and fittings to be assembled at the Contractor's premises, on Site or elsewhere shall have stamped part numbers in accordance

GENERAL SPECIFICATIONS – VOLUME I

with the Contractor's approved practice. Care shall be taken to differentiate between marks for the component parts of identical assemblies. Engraved stamping shall not be permitted on any stress-bearing part.

- 12.2 Marks and any other identification markings concerning the assembly and future maintenance of each item shall be legibly applied in two (2) places and shall be of a durable nature.
- 12.3 Galvanized or plated parts shall be stamped prior to treatment. Care shall be taken to ensure that markings are not obliterated by galvanizing or painting and do not deface finished surfaces and/or damage equipment.
- 12.4 Principal assembly drawings shall, wherever practicable, indicate the form and positions of part numbers.

GENERAL SPECIFICATIONS – VOLUME I

GS0510 PLANNING AND PROGRESS REPORTS

1. GENERAL

- 1.1 Every month, the Contractor shall prepare and submit to A.M. three (3) copies of the Monthly Report of the Project’s progress. The report shall be submitted within the first five (5) days of each month and shall cover the execution of the Works of the preceding month. The report will be prepared in a form which may be defined by AM and shall include, without however being limited to, the following:
- a) Updated approved Time Schedule of the Project (in electronic editable form based on PRIMAVERA software).
 - b) Summary presentation of work progress percentages for each geological location and type of work, based on the project sectionalization.
 - c) Updated contract drawing list and progress report concerning the submittal of designs specified by the contract.
 - d) Corrective actions to be taken by the Contractor in order to maintain the deadlines and the intermediate completion dates.
 - e) Labor resources per type of work for the period being reported and planned for the next period.
 - f) Contractor’s equipment and materials for the period being reported and planned for the next period.
 - g) Equipment and Materials of the Contractor ordered during the period being reported and confirmed/unconfirmed delivery dates.
 - h) Descriptive planning of the works for the following period based on the activities of the time schedule, as well as information required by AM during the next period.
- 1.2 The Contractor shall attend Progress Meetings of the Managing Department at monthly intervals, at a time and place to be determined by AM.
- 1.3 The Contractor shall attend Design meetings, convened by AM, so that he may be able to participate in discussions and ensure that designs are correctly prepared.
- 1.4 The Contractor shall attend construction progress meetings held on site where installation related issues, safety issues, the progress of the 4(four)-week detailed schedule and other issues will be discussed and resolved.
- 1.5 The Contractor shall attend Construction and Design Co-ordination Meetings along with other AM Contractors and other State Agencies/Services at time intervals to be defined by AM, aiming at the detailed scheduling and organization of the execution of works, the areas where works are being executed, co-ordination etc., so as to ensure the smooth execution of all works.
- 1.6 The aforementioned meetings stated in points 1.2 – 1.5 shall be held in accordance with Specification GS0400 “Project Meetings”. The frequency of these meetings can be changed after communication, as deemed necessary by AM or the Contractor.

GENERAL SPECIFICATIONS – VOLUME I

GS0600 QUALITY MANAGEMENT

1. DEFINITIONS

1.1 Quality Management System:

The organizational structure, responsibilities, procedures, controls and resources for the Quality Assurance of the generated product or service.

1.2 Quality Assurance:

All scheduled and systematic activities executed within the framework of the quality system and considered necessary in order to ensure that a product or service will meet the given quality requirements.

1.3 Quality Control:

Part of the Quality Assurance System focused on the techniques and activities used in order to meet the quality requirements.

1.4 Quality Inspection:

The systematic, independent and documented conformity control of the activities related to the quality and planned in advance in relation to their effective implementation and suitability for the achievement of the relevant objectives.

2. GENERAL

2.1 All AM activities are performed in a Quality Management environment based on the rationale of Standard ISO 9001:2015 for the Quality System. The above shall be also in accordance with the contractual documents.

2.2 Within thirty (30) calendar days as of the Contract signing, the Contractor shall submit to AM two (2) copies of the Quality Management System (QMS) and the Quality Plan for Systems Installation (QPSI), which shall include the provisions of ISO 9001:2015.

2.3 Within the framework of submission of the aforementioned documents, the Contractor shall submit to AM for approval the curriculum vitae of the executive who will fill in the position of the person in Charge of the Quality Management.

2.4 Within ten (10) working days, AM shall return the QMS and the QPSI to the Contractor with any comments that may arise, which the Contractor shall incorporate in the revised versions of the QMS and the QPSI. These shall be submitted to AM for review and approval within twenty (20) calendar days as of the receipt of AM's response.

2.5 In case the Contractor is a Consortium, the Quality Management System and the Quality Plan for Systems Installation shall constitute universal application documents and shall determine all quality procedures and objectives set by the Contracting Consortium.

The Consortium shall be represented by a mutually accepted Person in Charge of the Quality Management, as specified in the CC. The individual participating Companies of the Contracting Consortium may appoint Quality Management Assistant Engineers to be instructed by the Person in Charge of the Quality Management of the Consortium.

GENERAL SPECIFICATIONS – VOLUME I

- 2.6 In case the Contractor awards a part of the construction works to a Sub-Contractor adhering to the provisions of Law 4412/2016, the Sub-Contractor is obligated to meet the approved Quality Management System of the Contractor.
- 2.7 Any modifications to QMS and PQP documents proposed by AM must be implemented. Any acceptance of the QMS by AM does not release the Contractor from any modifications proposed at a later stage, arising due to adaptation to the applicable law or due to the necessity for revision recorded through the Quality Inspection. Every provision of the final QMS and PQP versions must be in full compliance with the Contract.
- 2.8 The distribution of the final approved quality documents (QMS & PQP) shall be under control and one out of the checked documents shall be delivered to AM, while the Contractor shall monitor its completeness.
- 2.9 Documents will be formatted and codified as to the Quality Management system and the Project Quality Plan under AM’s instructions.

3. ORGANIZATION CHART OF THE CONTRACTOR – JOB DESCRIPTION SHEETS

- 3.1 The Organization Chart of the Contractor submitted based on the above shall be detailed and shall define, through Job Description Sheets, the Responsibilities, Chain of command and Scope of Works of the personnel.
- 3.2 In the Organization Chart of the Contractor specific reference should be made to the particular obligations in personnel, according to the stipulations of CC.
- 3.3 The resumes of all the aforementioned executives, as well as of others to be requested as per AM’s judgment and considered crucial for the Project, should be submitted to AM for approval.
- 3.4 All the above shall be in agreement with the stipulations of the CC.

4. QUALITY MANAGEMENT SYSTEM

- 4.1 The finally approved Quality Management System (QMS) should include the following:
- Defined Quality Policy and Objectives, explicitly specifying the Contractor’s commitment to have the works completed on a Quality Management basis.
 - Description of the interfaces between the various procedures of the Quality system and references to the applicable quality forms.
 - Organization Chart and Job Description Sheets. The Organization Chart should be the one, which was finally approved by AM.
 - Analytical Operational Procedures provided for by ISO 9001:2015, as developed in paragraph 4.3 of this document. In addition, Work Instructions may be also included where required.
 - The supporting documents ensuring the effective operation of all QMS procedures and proving its substantial control through systematic recordings.
- 4.2 The structure of QMS and Operational Procedures should cover, through documentation, the following issues, as a minimum:

GENERAL SPECIFICATIONS – VOLUME I

- Quality Management Procedures with reference to the QMS Review by the Management, the Development of QMS Documents, Interior Inspections, Corrective Actions, Risk Management and Management of Changes, Personnel Training, interior communication, personnel hiring and evaluation and the interior Non-Conformance Reports.
- Procedures related to the Project Management with reference to the Contract Management, the Worksite Installation and Organization, the Organization of the Project Files, the Project Planning and the Design Control and Monitoring and the Construction Methodologies. Particular emphasis will be placed on the used Measurement Sheet Forms, Account and Protocol Forms, so that these may conform to the Legislation requirements. In order to facilitate the preparation of the Project Deliverables, the traceability files shall be based on the code of the individually measured distinct part of the Project. All critical documents concerning the control of installation works will bear the above code and will be filed accordingly. In view of the safe service of the requirements of AM, the Operational Procedure related to the development and revision of the QMS documents should provide for the automatic acceptance of AM's suggestions for the revisions of documents and forms related to the monitoring of the installation works.

It is stressed that documents concerning the Project Management and are standardized in AM's Integrated Management System, shall be given to the Contractor and shall be obligatorily integrated in the Project Management Procedures in the framework of submission of the QMS.

- Quality Control Procedures with reference to the Control and Testing Schedule, the Management of the Control and Testing Equipment, the Maintenance and Calibration of the Instruments.
- Procedures related to the Management of Health and Safety issues as stipulated in article 28 of Conditions of Contract (CC).
- Procedures concerning Suppliers – Subcontractors and Associated Third Parties, with reference to the Evaluation of the Suppliers and Associated Third Parties in Installation Works, the Accomplishment and Checking of the Supplies and Accepted Services, as well as the Relation and Control of Subcontractors. It is clarified that the role of “Subcontractor” is the one defined in article 165 of Law 4412/2016. The remaining persons co-operating with the Contractor in Construction Works shall be addressed in the same way as the Associated Third Parties according to ISO 9001:2015.

4.3 In general, the Quality Management System (QMS) should be in accordance with the requirements of the Law and the contractual documents, the respective QMS of AM and should take into consideration AM's suggestions.

5. PROJECT QUALITY PLAN

5.1 The Project Quality Plan constitutes a part of the Quality Management System and is applied in all activities of a specific Project, aiming at ensuring the requirements of the specific contract.

5.2 The structure of the Project Quality Plan should be in compliance with the one indicated in YPEHODE's decision No. ΔΙΠΑΔ/οικ/611/24-07-01, Government's Gazette 1013B/02.08.01, as applicable. In particular, it includes the following:

GENERAL SPECIFICATIONS – VOLUME I

- Brief Description of the Project, Quality Policy Statement, Quality Objectives and Action Plans.
- Construction Methodologies, which should be in accordance with the contractual documents and the Project designs.
- Executed Checking and Tests with reference to the Frequency of execution, the applicable Greek and International Standards, the Acceptance Criteria, the Independent Associated Laboratories.
- Executed Checking and Tests against the Contractually Required ones, with reference to the requirements of the Contract, the Legislation and the European, Greek and International Standards.
- Time Schedule of Works responding to the contract and including all Action Plans.
- Human Resources with the respective Organization Chart, the positions of Executives and the required qualifications in order to cover the positions.
- Approved Suppliers and Subcontractors with reference to the evaluation procedure, their Control and Inspection methods, as well as the methods of Acceptance of the delivered Goods and Services.
- Main Electromechanical Equipment required for the implementation of the Project within the limits of the Time Schedule and Measuring Equipment for the needs of the Quality Control and other Controls.
- Document Management Methods with corresponding Lists, as well as methods for their filing in order to ensure the easy search for information and Project Deliverables.
- Non - Conformance / Corrective and Preventive Actions. It defines the method of management of non-conformance that may be identified during the execution of the Project and the corrective actions to prevent its re-occurrence. It also defines the procedure related to the verification of the effectiveness of the measures.
- Quality Inspections. Their definition is given in paragraph 1.4. The PQP defines the implementation method, its frequency and connection with the work phases.
- Action Plans. For every Installation Phase they describe the individual actions required for its completion, the Person(s) in charge, the Checking Points of every action, which are classified in Approval Hold Points by AM and in Attendance Points, the applicable Specifications, Regulations and Standards, the Recording Forms and the Control Agencies.
- Approval Hold Points concerning construction works are the points where the presence of AM aiming at the issuance of a Permit for the Continuation of the Work is deemed obligatory. Similarly, Attendance Points are defined as the points where the presence of AM is not obligatory; however, they constitute important self-control points of the Contractor, aiming at the optimum technical performance of the construction work and ensuring the acceptable preparation of the Approval Hold Points.

GENERAL SPECIFICATIONS – VOLUME I

6. DESIGN MANAGEMENT

- 6.1 The Contractor should include in the Quality Management System various procedures related to the management of the designs and the requirements of the quality plans concerning Project designs, in accordance with YPEHODE decision No. ΔΙΠΑΔ / Οικ/ 501/ 1-7-2003 (Government's Gazette 928/b/04.07.2003), as applicable, such that they may cover the following:
- The activities related to the selection and award of preparation of the Design. These activities shall cover the Contractor's personnel, Independent Associates and engineering firms.
 - The review, verification and validation activities of the Design.
 - The management and co-ordination of various groups involved in the designs, ensuring an effective communication and allocation of duties.
 - The above shall be also in accordance with the contractual documents and the legislative framework governing the design and construction of Public Works.
- 6.2 Any changes or modifications to the design, which are approved by AM, should be addressed through the QMS procedures in order to identify any impact of these modifications on the interfaces with other designs, as well as on other parts of the Project already constructed or under construction. All Null and Void or non-Valid design Versions should be kept in the log file in a safe and clearly distinct way.
- 6.3 The controlled distribution of valid design versions appointing the respective engineers responsible for them should be ensured through a documented way.
- 6.4 In all AM worksites, both in the Contractor's premises and the premises of the Supervising Authority, a List of Approved Designs and Project Drawings shall be made available and be updated after every modification that may arise.

7. COSTS AND TIME SCHEDULING MANAGEMENT

- 7.1 The satisfactory Cost and Time Scheduling Management is compatible with the requirements of ISO Standard 10005:2018 and constitutes, in combination with other QMS procedures, both an item of Design and Acknowledgement of the Identification and Traceability of the partial parts of the Project.
- 7.2 The Contractor, in co-operation with AM, shall prepare and submit during the kick-off meeting of the Project, the Individual Measured Parts through a Hierarchical Analysis of the Works (Segmentation). The Segmentation codes shall constitute the basic traceability item of the Project Files. The above code should appear in all documents of the Project deliverables, so that their filing in separate files may be facilitated.
- 7.3 The Contractor is obligated to implement a monitoring system of the Cost and Time Scheduling based on the aforementioned Project Segmentation, and use the appropriate software and Forms compatible with the legislation requirements. Actions to be provided for in the QMS, within the framework of monitoring of the Cost and Time Scheduling, are as follows:
- Conducting acceptances of deliveries with the participation of AM's representatives.

GENERAL SPECIFICATIONS – VOLUME I

- Checking of the Accuracy and Recording of acceptance protocol data.
- Data categorization based on the applied monitoring system of the Individual Measured Parts.
- Software Adjustment for the Time and Financial Scheduling of the Project, by preparing similar Reports.
- Data process through the use of software programs.
- Submission of Measurements and Accounts.
- Production of standardized Reports related to the Cost and the Implementation of the Time Schedule.

7.4 In case the Contractor uses a Management Information System, this System should be compatible with the requirements of the Legislation for Public Works and should be submitted to AM for approval prior to its implementation.

7.5 As regards the Project Time Schedule, the pertinent requirements are referred to in article GS0500.

8. QUALITY CONTROL MANAGEMENT

8.1 As far as the Quality Control of the Structures is concerned, the stipulations of AM's contractual documents shall be valid.

The Quality Control, as a partial fundamental procedure of the Quality Management System, should have characteristics which are, indicatively, as follows:

- Adherence to the Control and Testing Schedule in a controlled way.
- Development of a Sample Codification System.
- Development of Recording Forms of the test results.
- Development of a System for Keeping Quality Control Books and Files.
- Keeping a Library of Technical Specifications in a Controlled Form.
- Verifications and Calibrations of Measurement and Control Devices.

8.2 The Control and Testing Program is submitted for approval by AM and should implement the checking requirements provided for in all contractual documents, according to the type of works included in the Contract. The said Program will include every checking and test performed at accredited associated certified Laboratories, or is executed on site the Project. The meaning of controls and tests includes tests of incorporated materials requiring possible use of Independent Accredited Laboratories. In addition, they include on site material and system tests, as well as the trial operation of completed systems. The Program should be strictly monitored and communicated on a daily basis to the Project Supervising Authority through written notification for pre-announced tests.

8.3 The basic data recorded in every pre-announced test is the code of the self-measured distinct part where the test is performed, the information on the related location, the date and laboratory that carried out the test, if required.

8.4 The forms for the recording of results should facilitate the recording of all measured sizes during the test and show in an appropriate manner the inter-relations governing the result with the individual measured sizes. Reference

GENERAL SPECIFICATIONS – VOLUME I

should be also made to the used Standards and Specifications, while the measured sizes should be compatible with them. In addition, they should include the code of the self-measured distinct part where the test was performed, the date of execution of the test, the signature area in order to confirm the test, the report of the laboratory (if required) which carried out the test, the characterization of the result as acceptable or not and the corrective actions in case of failure.

- 8.5 The test results shall be submitted immediately to AM's Supervising Engineer and at least once a month to the AM. The submission of the results shall be accompanied, where required, by statistic analyses and a technical assessment report. The test results constitute supporting documents of the intermediate and final payments. Acceptable results of such controls shall not release the Contractor from his responsibility related to the quality of the Project, according to the Contractual Documents.
- 8.6 The results' Filing System should ensure their traceability, based on the recorded code of the self-measured distinct part where the test was performed. The Quality Control records, which are kept, constitute a part of the Project deliverables.
- 8.7 The Technical Library shall be kept under the responsibility and expenses of the Contractor in a way that ensures updating with the valid versions of the Standards and Specifications. Concurrently, the Standards and specifications should be distributed to the executives in a guided and controlled way.
- 8.8 The Measurements and Calibrations of the Measurement and Control Devices shall be carried out by independent accredited agencies, except in cases where the Contractor has the appropriate equipment and personnel to perform them. All expenses due to the Measurement and Calibration procedure shall be borne exclusively by the Contractor. The measurement and calibration certificates shall include, inter alia, the code of the instrument, which is calibrated, the Standard based on which the calibration was performed, the acceptable divergences and the date of the next calibration. The Contractor is obligated to keep a List of the Measurement and Testing Instrumentation with reference to the Instrument code, the date of its calibration and the date of the subsequent calibration. Similarly, every Measurement and Testing Device shall bear a label showing information included in the aforementioned List of Instrumentation.

9. CONSTRUCTION METHODOLOGIES

- 9.1 In all construction works, the Contractor should submit a Construction Methodology for approval promptly and in a time period considered sufficient for any required preparation. The construction methodologies should be in accordance with the contractual documents and drawings. They should take into consideration the approved Time Schedule, make reference to the respective applicable design versions, the standards and specifications that determine, inter alia, the preliminary works, the equipment to be used, the scientific and labour personnel, its training needs, the possible means considered necessary to be provided by AM. In addition, these construction methodologies should provide for and describe the consecutive phases by presenting the Approval Hold points and the Attendance Points. The developed Work Control Forms, which constitute forms of the Project Quality Plans, shall be based on the analysis of the construction methodologies.

GENERAL SPECIFICATIONS – VOLUME I

9.2 The construction methodologies required for the Project should be provided for and included in the initial submission of the Project Quality Plans. Their method of development should be clearly defined in the same submission. All construction methodologies developed at a later stage should be submitted to AM for approval.

Any approval of the construction methodology shall not release the Contractor from his responsibility to implement the design based on technical perfection and produce work, which meets the requirements of the rules of Art and Workmanship.

10. REQUIREMENTS CONCERNING THE SUPPLIERS OF MATERIALS AND SERVICES

10.1 The management of the Installation Materials and Services accepted and to be incorporated into the Project should be clearly defined in detail at the Contractor's Quality Management System. This management includes the evaluation of the Suppliers by the Contractor, the submission and approval by AM, the handling of purchases and contracts with the suppliers and their inspection before and after the delivery.

10.2 Under the responsibility of the Person in Charge of the Quality Management of the Contractor, a record shall be kept including all acceptable suppliers/manufacturers and data related to the supplying/co-operation capability, as well as data of any previous co-operation. Based on this specific record, a “List of Acceptable Suppliers” is formed and updated at regular intervals. The evaluation of the Acceptable Suppliers/Manufacturers is performed based on specific criteria, which include, inter alia, the following:

- Certified Quality Management System according to the ISO 9000 series of standards.
- Background for the long-standing presence in the market.
- Recommendations and magnitude of the supplier/manufacturer.
- Visit for the evaluation of the supplier/manufacturer.
- Previous co-operation results between the Contractor/AM and the supplier/manufacturer.

In particular, with regard to the Suppliers of Constructing Services co-operating in the construction of minor parts of the Project, the evaluation may be based mainly on data concerning previous experience and performance in similar structures.

10.3 The selection of each supplier/manufacturer of material or system incorporated in the Project shall be subject to final approval by AM, following a respective submission of data concerning the Material and the Supplier/Manufacturer. The minimum required criteria for the approval of incorporated materials are as follows:

- Provision of the material in the Project designs and the contractual documents.
- Certified system of Quality Management in accordance with the series of standards ISO 9000.

GENERAL SPECIFICATIONS – VOLUME I

- Quality Control Certificates of the product (material) issued either by the Quality Control system of the Supplier/Manufacturer and/or an independent acknowledged testing or certification agency, according to the requirements of the contractual documents and the National and European standardization legislation.
- Results of a previous Inspection of the Supplier/Manufacturer’s facilities by AM.

Based on the aforementioned approvals, the Contractor keeps a “List of Approved Materials of the Project”, which has a unilateral validity for specific parts of the Project or specific applications and cannot be used as a basis for other AM work contracts. The list of Approved Materials includes, inter alia, a report of the approval document and constitutes an accompanying item of the already performed payments, as well as an item concerning the Project deliverables.

10.4 The Contractor shall ensure that the purchases are made in a way that it excludes non-conformance of purchases due to erroneous data and specifications during the communication with the suppliers. For this reason, all purchases should be made based on a specific procedure and through the use of a standardized QMS document. The same are applicable and valid for long-term purchase agreements or agreements for the Provision of Services; in this case, special contracts are signed including all the aforementioned data.

Concurrently, where necessary, controls and inspections shall be performed in order to ensure that the purchased goods meet the requirements agreed upon. A record of these controls and inspections is kept by the Person in Charge of the Quality Management of the Contractor.

10.5 Within the framework of the Quality Inspections performed by AM, Inspections of the Supplier/Manufacturer’s installations may be also included either before and/or after their approval. Any non-conformance identified during the above Inspections is also recorded as Interior Non Conformance of the Contractor’s System and is monitored through the method provided for by the QMS.

10.6 During the acceptance of the material batches at the Project, the Contractor submits to AM’s Committee, which is appointed further to para. 1, article 159, Law 4412/2016, the quality certificates of the batches in a traceable form with the respective bills of loading (shipping notes etc). AM reserves the right to order additional quality controls of materials considered critical for the Project.

10.7 In case it is identified that there is a divergence of the material batch characteristics from the specifications, the batch as a whole is recorded as non-compliant and the respective procedure related to its handling is followed, as provided for by the QMS and the legislation.

11. QUALITY INSPECTIONS

11.1 According to ISO 9001:2015, the implementation of the QMS is also checked, inter alia, through Interior Quality Inspections. The interior inspections of the Contractor will be executed during pre-determined regular intervals, where it is checked whether the QMS is in accordance with the requirements of the contract specifications for the construction of the Project, the requirements of the standard, as well as the requirements set by the Contractor himself with regard to the quality objectives. During the preparation of the interior inspection program, various data are taken into consideration, such as the current situation, the areas

GENERAL SPECIFICATIONS – VOLUME I

to be checked and the results of previous checkings. In addition, the criteria, the application field, the frequency and the methods used are also determined.

The inspections should be performed in an appropriate way, in order to ensure the objectivity and impartiality, which are achieved through the proper selection of Supervisors who should not check the field of their own responsibility.

11.2 As a minimum requirement, the Contractor shall issue an Interior Inspections Program for every semester, which shall include all sections and procedures provided for in the QMS. The trends of the identified Non-Conformances should constitute a basic incoming document in the QMS Reviews by the Management.

11.3 AM reserves the right to inspect the Contractor's Quality Management Control systems and the application of the PQP. If AM deems necessary to carry out inspections of the initial Review and/or application of the QMS for Suppliers and/or Manufacturers of the Project at the production plants, the relevant cost shall be borne by the Contractor.

These controls include, as a minimum requirement, the following:

- **Initial QMS Review**, which aims mainly in the identification of any omissions related to the covering of all requirements of ISO 9001:2015, the contractual documents and the legislation.
- **QMS Implementation Inspections**, during which a checking is performed at regular intervals with regard to the implementation of the initially approved QMS of the Contractor through scheduled quality inspections based on the following methodology:
 1. Issuance of an annual program
 2. Preparation of a List of Inspection Points
 3. Preparation of an Inspection Report
 4. Issuance of Non Conformance Reports (if required)
 5. Scheduling of Re-Inspection in order to check the progress of the corrective actions agreed upon
 6. Report concerning the completion of corrective actions / Non Conformance Reports
- **Initial Review of the QMS and Inspections for the QMS Implementation** of the suppliers and/or manufacturers of the Project at the production plants, when deemed necessary, in view of ensuring the compliance of the suppliers/manufacturers' Quality Management System with the Contractor's Quality Management System and of the products/services produced with the contractual and regulatory requirements.
- **Inspections related to Works** using a methodology equivalent to the one developed above. These Inspections are oriented towards the checking of implementation of the Lists of Checking Points, focusing on the method of implementation of the Approval Hold Points by AM.

With regard to the Hold Points, they are focused on the evaluation of the effective monitoring of the Project. The Work Inspections will be carried out once before, during and after the completion of implementation of a distinct part of the Project.

GENERAL SPECIFICATIONS – VOLUME I

- **Quality Control Adequacy Inspections**, during which the checking is focused on the following points:
 1. Checking of the adequacy of the associated laboratories in relation to the installations, the personnel, the equipment and the recording data. During this checking, the verification and calibration certificates of the equipment are concurrently checked.
 2. Checking of the incorporated materials and equipment through Inspections carried out at the batch plants, where necessary or when provided for by the Contract, or through the review of the quality certificates of the Supplier and/or Manufacturer, in combination with the quality control test certificates.
 3. Checking of implementation of the standards, specifications, regulations etc provided for on a case-by-case basis during the execution of the quality control.

12. OTHER PROVISIONS

- 12.1 During the execution and upon completion of the E/M installations, at his own responsibility and cost, in the presence of AM Supervising Authority, the Contractor shall execute the necessary tests in order to prove the proper operation and performance of the installations, based on the Specifications. The number and type of tests concerning E/M installations is the one defined in the Contractual Documents. Where there is no provision for the above, these shall be proposed by the Contractor and approved by AM's Supervising Authority.
- 12.2 In case that, during the tests, it is identified that there is an overall or partial damage, defect, poor material quality etc. in all installations or part of them, the Contractor shall repair, supplement, replace immediately and then repeat the tests until the results are considered satisfactory with the contract provisions.
- 12.3 The same control procedure, in the presence of AM's Supervising Authority, shall be also carried out at the end of the guarantee period concerning the mandatory maintenance of the Project, in order to prove the proper operation of the installations. The Contractor will be also responsible for works related to the repair of damage.
- 12.4 It is pointed out that, in case AM's Supervising Authority discovers any obvious deviations from Regulations or Specifications or obvious defective works, it has the right to implement the provisions on “defective works” of article 159 of Law 4412/16, as valid each time.
- 12.5 The Services concerned of the European Union, which co-funds the Project, reserve their right to execute quality controls.
- 12.6 Particular attention is paid to the relevant paragraph 4, Article 4 of Law 2372/96, which refers to quality controls executed for works constructed with the co-funding of the European Union by a Consultant hired based on a decision of the Ministry of Finance, following the execution of a relevant tender; the Contractor and AM ought to provide to this Consultant data and information in order to facilitate his work and his free access to all areas of the Project and the material receipt sources, as well as the unobstructed performance of samplings.
- 12.7 The provisions of the relevant legislation (article 159 of Law 4412/16) are valid, as regards non-conformance of materials and works, as applicable each time.

GENERAL SPECIFICATIONS – VOLUME I

GS0650 QUALITY CONTROL

1 GENERAL

- 1.1 The Quality Control of integrated materials, systems and completed structures of the Project is performed by virtue of the Contractual Documents and Specifications, as well as based on the applicable regulations, specifications and relevant circulars governing the Project.
- 1.2 The Contractor, within thirty (30) days of Contract signing, shall submit to AM, the Controls and Test Plans to be executed in the framework of the Project Quality Plan (PQP), together with the Project Quality Plan.
- 1.3 Within the framework of the submittal of the aforementioned documents, the Contractor shall also include the CV of the executive to fill in the position of the Quality Control Engineer in charge.

2 CONTRACTOR’S ORGANIZATION CHART

- 2.1 The Contractor’s Organization Chart submitted as per the stipulations of the CC, shall be detailed and shall define based on Job Descriptions, the Responsibilities, the chain of command and the Scope of Works of the Quality Control Personnel.

3 QUALITY CONTROL CATEGORIES

Quality Control of materials and constructions is classified into:

3.1 Controls carried out by the Contractor

These controls are carried out by the Contractor, AM being aware of this. These controls constitute the minimum means of proof that the materials used, the materials application method and the structures erected meet the specifications of the Project. AM has the right to attend the performance of controls, but it can also intervene and request implementation of the specified quality of controls and execution of additional controls as well.

The time needed for the performance of controls is defined, in order to minimize the risk of bad workmanship accumulation and, in addition, to facilitate and render more effective the improving reforms.

The results of the said controls are evidence of the intermediate and final payments, as well as integrated parts of the final measurement documents of the contract work (Non-Apparent Work Acceptance Protocol etc).

With regard to these controls, the stipulations of paragraph 4 of this Specification are applicable.

3.2 Controls carried out by AM

These controls are carried out at the care of AM. They aim at checking materials and constructions, either by way of precaution or as a complement, in relation to the controls carried out by the Contractor, on the entire Project in order to identify whether there is compliance with the requirements of Regulations/Specifications.

The Contractor without invoking any pretext whatsoever shall assist AM in performing such controls, as well as assist in sampling through his personnel in sampling, where required.

GENERAL SPECIFICATIONS – VOLUME I

With regard to these controls, the stipulations of paragraph 5 of this Specification are applicable.

3.3 Controls of incoming materials

These controls refer to the control of incoming materials and prefabricated parts as to their geometry and their physical/mechanical properties.

These controls aim at identifying adherence to the approved designs, drawings, materials and determined tolerances.

In case AM observes any obvious deviations from Regulations/ Specifications or obvious bad workmanship, it has the right to instruct immediate stoppage of works and execution of the controls described above. In case controls demonstrate defective materials or constructions, the Contractor ought to fully repair the defective constructions and is not entitled to time extension.

With regard to these controls, the stipulations of paragraph 6 of this Specification are applicable.

4 CONTROLS CARRIED OUT BY THE CONTRACTOR

4.1 Responsibility for the performance of controls and request procedure

The request for performing such controls is made by the Contractor and applies to all necessary controls and tests, as these are described in the Contractual Documents, the Standards, the applicable Legislation etc. In case of negligence demonstrated by the Contractor, AM may request the execution of controls, or the interruption of the works' execution until such controls are conducted, at the Contractor's responsibility.

In any case, the request form filled in by the Contractor and copied to AM should include information specifying the scope of control, sampling location, the part of the Project concerned, test laboratory, sampling inception time and the time needed to perform the laboratory tests.

Representatives of AM and the Contractor should attend both sampling procedure and laboratory tests. In case no representative of AM attends, the control schedule shall not be suspended. In case control is not conducted, any delay in the execution of control and any involved delay in the execution of works, do not form grounds for approval of deadline extension, nor for non-imposing penalty clauses.

Request for control should precede by at least five (5) working days the day of commencement of control, in order to notify AM on time so that its representative could attend the control procedure.

4.2 General Control Schedule, specialized personnel and means of the Contractor – Detailed control schedules

4.2.1 The Contractor ought to submit along with the Project time schedule, a general control schedule and a design related to the organization of control phases accompanied by a personnel table.

4.2.2 Detailed control schedules shall be submitted to AM at least two (2) months before the commencement of the relevant works.

GENERAL SPECIFICATIONS – VOLUME I

4.3 Control Laboratories

The tests shall be performed at Accredited Laboratories. The external Accredited Laboratory used by the Contractor shall be different than the Laboratory that may be used by AM to carry out controls.

4.4 Frequency of controls carried out by the Contractor

The minimum number of controls which are carried out by the Contractor, are described in paragraph 4.7 below, per work category.

AM reserves the right to increase the frequency of controls as follows:

- To the extent required by the specifications, in case of deviation from the desirable results.
- Up to 20% of the overall number of tests/controls.

4.5 Log of controls carried out by the Contractor

All data concerning the quality control carried out by the Contractor will be kept at the care of the Contractor at the Controls' Log of the Contractor. As a minimum, these data will comprise:

- 1) Copy of the General Schedule, as per paragraph 4.2.
- 2) Copy of the control request form.
- 3) Copies of the records of sampling, as per paragraph 4.6.
- 4) Copies of the results of the tests.
- 5) Any other data deemed advisable by AM or the Contractor.

The Contractor's Control Log will be kept at the worksite office of the Contractor. AM may keep a copy of the above. The Contractor's Control Log should ensure traceability of the results, as described in article GS0600 "Quality Assurance".

Data included in the Contractor's Control Log will correlate with measurement data in a two-way and bi-unique manner.

4.6 Test Sampling Records

For all required controls and tests, the Contractor shall prepare a sampling record. For all controls carried out, when in-situ sampling is needed, AM will indicate the sample.

The sampling record will be signed by the Contractor and by AM's representative, in case he/she is present representative during sampling period.

4.7 Minimum Frequency of Controls carried out by the Contractor

The minimum number of controls/tests to be carried out per work category is provided for in the corresponding specifications. The Contractor shall prepare a Table of Contractually Foreseen Controls and Tests and shall submit it to AM for approval in the framework of the submission of the Project Quality Plan. The table of Contractually Foreseen Controls and Tests shall be filled in during the execution of the Project and shall include any controls and tests that have been carried out shall be submitted to AM.

GENERAL SPECIFICATIONS – VOLUME I

5 CONTROLS CARRIED OUT BY AM

5.1. AM Rights and Contractor Responsibilities

AM has the right to carry out controls/tests on any work, material and part of the structure.

The Contractor has the obligations mentioned below:

- a. To conduct the described controls in line with paragraph 4.7 of this Specification.
- b. To make his equipment and personnel available for the performance of controls/tests requested by AM.
- c. To assist AM and the independent laboratory, which AM may be contracted with in the execution of controls/tests.
- d. To attend sampling and tests in case AM requests so, according to the procedure stipulated in paragraph 4.1.

5.2 Notification of the Contractor for the execution of controls

With regard to controls carried out by AM, the Contractor is not required to be notified accordingly unless his assistance is requested (personnel, equipment, transport of samples etc.). In this case, the procedure described in paragraph 4.1 of this Specification will be adhered to.

The notification to the Contractor of the results of the controls carried out at materials and works falls within the obligations of AM, irrespective of the outcome. The notification of the results will be effected immediately and depending on the outcome, the respective measures will be taken.

6 CONTROLS FOR INCOMING MATERIALS

6.1 Control of incoming materials or systems is classified into:

- a. Control related to quality, natural and mechanical properties of the materials, as per the Contractual Technical Specifications, the applicable Standards / Regulations / Specifications and the approved designs.
- b. Checking of the correct dimensions / tolerances of the structures and their compliance with the approved design.

6.2 With regard to controls related to the category and the materials, metal elements, electrical material and any other kind of material to be incorporated in the construction of the Project, the following steps should be taken at the care of the Contractor:

- a. Set into implementation the procedure related to AM's notification as per paragraph 4.1 of this Specification, upon completion and submittal of the Material Submittal Sheet by the Contractor.
- b. Checking of attached certificates as per EN 10204, CE, laboratory tests in accredited laboratories etc. With regard to all materials which are required to bear the CE marking, AM reserves the right to verify their performance characteristics as these have been declared to an agent that AM will select and will notify to the Contractor, while all expenses shall be borne by the Contractor.

GENERAL SPECIFICATIONS – VOLUME I

- c. Elaborate the outcome of the controls and prepare a protocol of control mentioning as a minimum:
- The type and manufacturer of materials, the place of their provisional storage
 - Date of control
 - The names of the representatives of AM and the Contractor
 - The quantity of the batch that has been checked and/or the number of the samples that have been checked
 - The results of the measurements per measured unit
 - The average and typical deviation
- d. Keep a Log of Materials' Control based on the above minutes of meeting in compliance with the provisions of paragraph 4.6 of this Specification.

7 QUALITY CONTROL AND RESPONSIBILITY OF THE CONTRACTOR AS TO THE QUALITY AND PERFECTION OF THE MATERIALS AND STRUCTURES OF THE PROJECT

- 7.1 Any type of Quality Control of the Project does not release the Contractor from any responsibility as it ensures from being solely and fully responsible for the quality and perfection of the materials and structures of the Project, as well as for its safety.
- 7.2 In case the results to arise from Quality Control do not meet the requirements of the specifications, a procedure related to the rejection of defective works will be initiated as per the applicable legislation and the terms of the Contract Documents.
- 7.3 For any case stated in paragraph 7.2 of this Specification, the Contractor is obliged to keep a record of controls similar to the one stated in paragraph 4.5 and this log constitutes necessary documentation attached to the Provisional Acceptance Protocol of the Project.

GENERAL SPECIFICATIONS – VOLUME I

GS0900 ORGANIZATION, MANAGEMENT AND COORDINATION OF DESIGNS AND INTERFACES

1. General

In the framework of the Project Contract, the Contractor shall ensure the following:

- Organization and management of the preparation and submittal to AM of the designs included in this Contract, as well as the resolution of the relevant interfaces between designs and construction for the entire Phase B Piraeus extension Project.
- Complete co-ordination of all designs for the systems of this Contract which must be physically and operationally compatible with each other and, as required, with the respective systems and subsystems provided for in the Base Project, in full satisfaction of the requirements of the specifications.
- His cooperation and exchange of information with the Contractor of the BACS system for the first three (3) stations of the extension to Piraeus, who has designed and is installing the respective BACS system in the Base Project, including also the OCC, to which the systems provided for in this Contract must be operationally interfaced.
- His cooperation and exchange of information with other Contractors of Phase B of the Piraeus extension Project, to the degree required, as regards the Automatic Fare Collection (AFC) system.
- The continuous AM updating about the progress of the Design preparation and coordination procedure via Monthly Reports to be submitted.

It is pointed out that design management and co-ordination, as well as interface management, constitute a central organizational activity and essentially serves at the same time as a control tool to ensure the design quality and adherence to the Time Schedule, as far as designs are concerned. This specification is directly related to and must be read in conjunction with the General Specifications GS0200.

2. Design Organization, Management and Co-Ordination

Throughout the execution of the Project, the Contractor shall be responsible for the following:

- Organization, management and monitoring of design preparation at the Detailed Final Design level by the approved Design Group of the Contractor.
- Management of interfaces among the systems foreseen in this Contract and the works and systems of other Contractors involved in Phase B of the Piraeus extension Project and in the Base Project.
- Spatial and operational co-ordination of the designs between the scopes of the Contract and the related scopes of the main Contractor with other scopes of other Contractors related to the designs of systems foreseen in this Contract, taking into account that the central coordination of the Project designs is undertaken by the main Contractor of Phase B of the Piraeus extension.

GENERAL SPECIFICATIONS – VOLUME I

- Ensuring the time sequence and consistency of the designs with the Time Schedule, as required, according to the Design Submittal Plan.
- Ensuring the design quality control before they are submitted to AM as to their completeness, correctness and compliance with the specifications.
- Cooperation and exchange of information (through AM) between the Contractor and the other Contractors, as required.
- Ensuring documentation at design and contractual level of all Technical Deviations and Field Changes, as they are generated by the local conditions at the worksites or by other reasons, as well as ensuring their incorporation in the latest revision of designs and drawings.
- Issuance and submittal of the MSSs, test procedures and installation methodologies, where required.
- Resolution of design related problems that occur during the installation of systems.
- Preparation of the “AS BUILT” drawings.

3. Co-ordination drawings

Throughout the development of the Project’s designs, at the Detailed Final Design level, the Contractor shall provide (via AM) the drawings that he prepares for each system of the Contract to the main contractor of the Phase B of the Piraeus extension, who bears the overall responsibility for the production of the coordination drawings.

It is stressed that the installation in the framework of the Project of the BACS system shall require the final coordinated drawings at DFD level with the cooperation of all involved contractors.

GENERAL SPECIFICATIONS – VOLUME I

GS1592 TEMPORARY AM WORKSITE OFFICES AND EQUIPMENT

The Contractor shall see to the provision of the appropriate fully equipped site Offices proportionally to the personnel that he will engage for the implementation of the Project. The site Offices shall have the appropriate dimensions, suitable exterior and interior surfaces, shall ensure waterproofing against rain and shall have watertight frames (windows and doors), shall be thermally insulated and shall have floors covered with resilient flooring material. Moreover, they shall be equipped with water supply, sewage, electric power supply, lighting, A/C, telephone communication and radio transmission facilities, as well as furniture (desks, book-cases, chairs etc).

It shall be foreseen to install these offices at one (1) at least location of the Project. These offices shall be positioned in cooperation with the main Contractor of the Project.

The site offices shall be maintained and cleaned by the Contractor daily, during the project construction activities and until the completion of the Project. At regular intervals, insect killing and mice killing activities shall be performed at the care of the Contractor, when all employees working in the areas in question are absent.

The Contractor shall cover all expenses related to the supply, use and removal of telephone, water supply, power supply and sewage networks.

The Contractor shall see to locking the Site Offices upon completion of the daily work and shall provide security and guarding measures for these Site Offices, while he shall be responsible for immediate repair of any damage or thefts.

The Contractor shall remove or dispose of his Site Offices at the appropriate time so that, if required, the works of the main Contractor of the Project can be smoothly completed at street level, with eventual re-configuration of spaces. If deemed necessary in the course of the works and in cooperation with the main Contractor of the extension, once approved by AM, the site offices can be transferred to another work site location on the responsibility of the Contractor.

Upon completion of the Project, the final removal of the worksite offices shall be made following cooperation and shall be subject to AM's relevant approval.